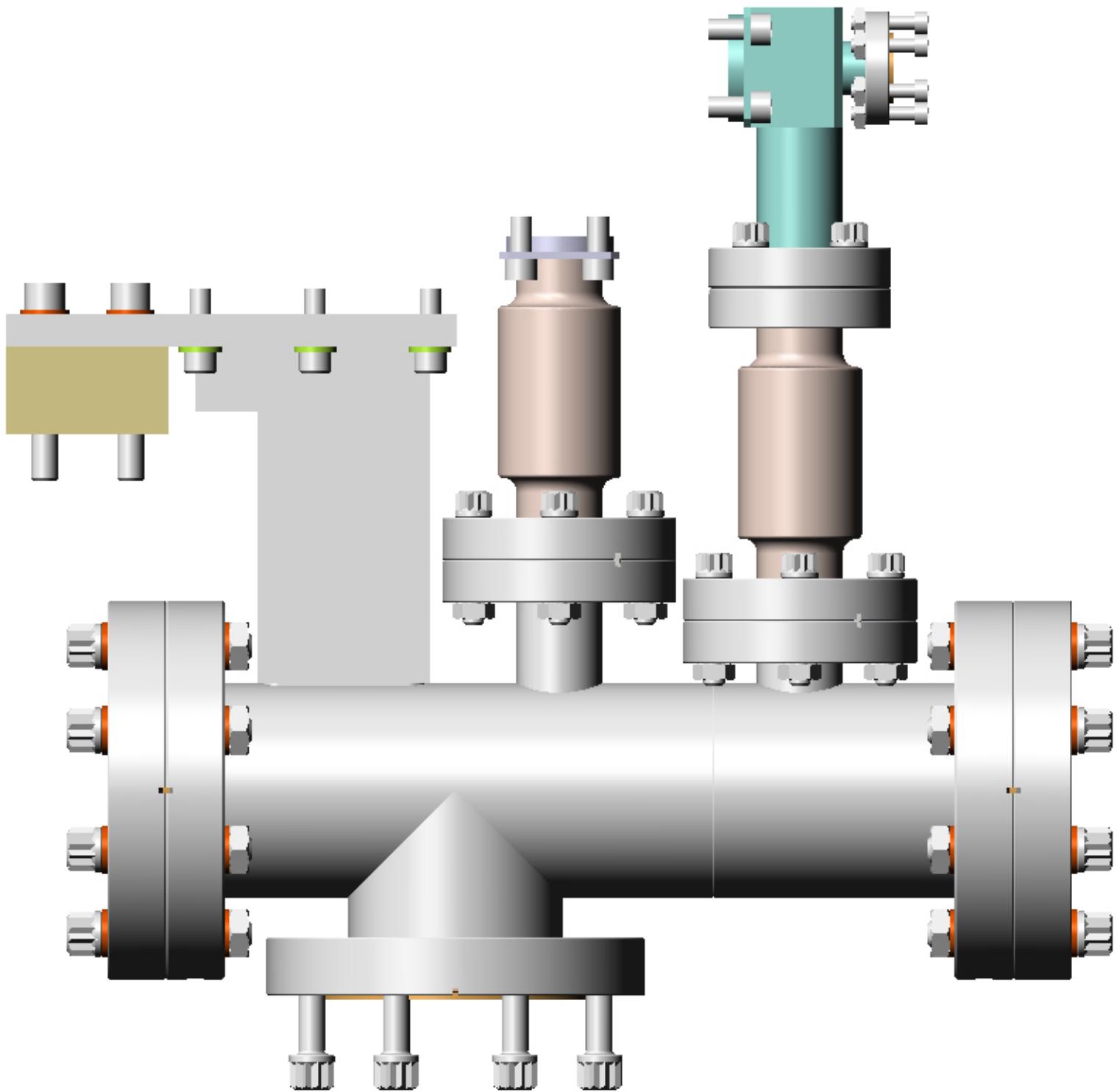


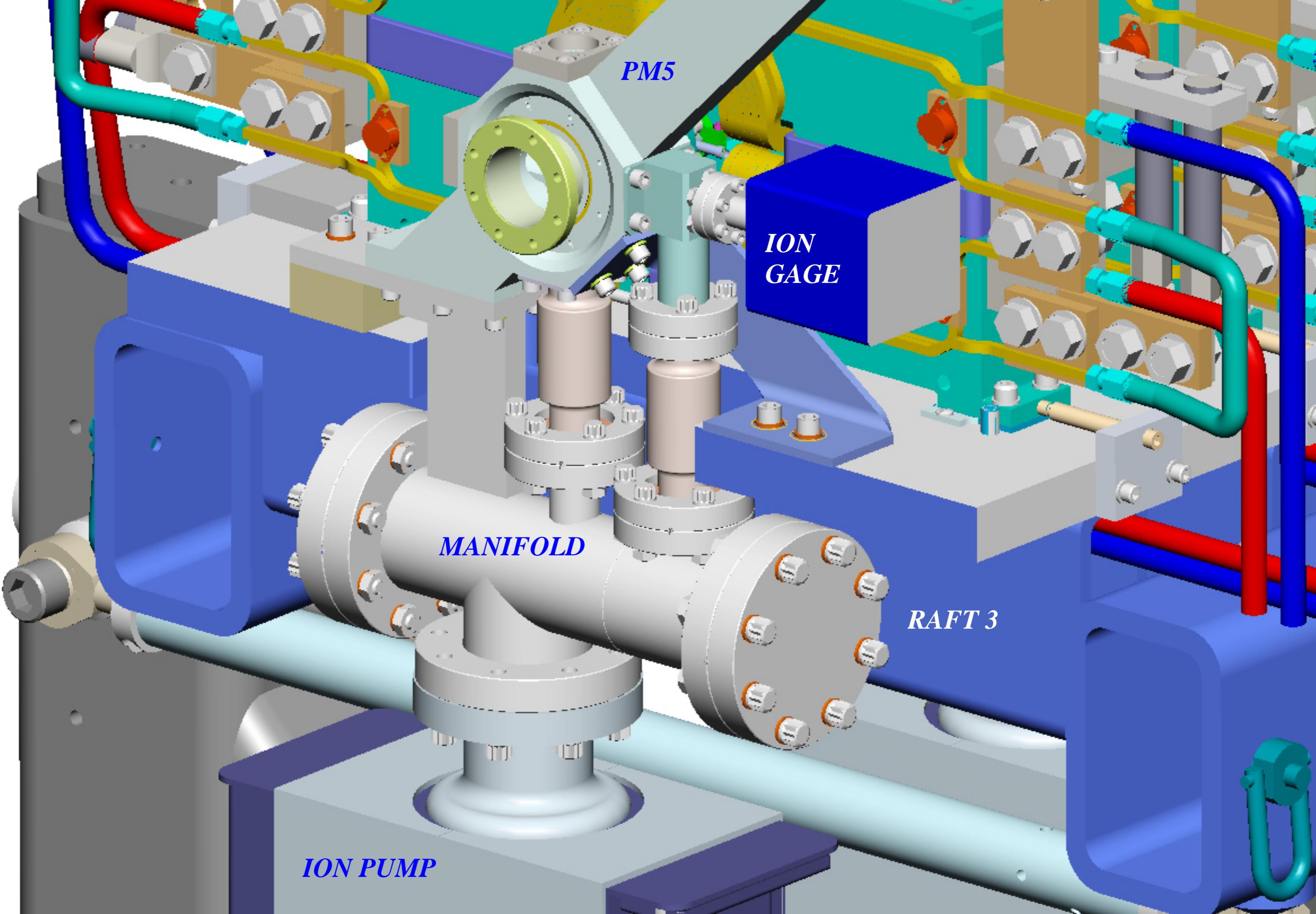
	DWG. NO.	TITLE
1	<a href="#">25B711_4_A</a>	<b>PM5 VACUUM MANIFOLD ASSY</b>
2	<a href="#">25B733_4_A</a>	TUBE WELDMENT, MANIFOLD, PM5
3	<a href="#">25B734_4_A</a>	<b>MANIFOLD WELDMENT, PM5</b>
4	<a href="#">25B735_4_A</a>	FLANGE, SLOT, PM5_VMFD
5	<a href="#">25B736_2_A</a>	ADAPTER, PORT, STRAIGHT, PM5_VMFD
6	<a href="#">25B737_3_A</a>	ADAPTER, PORT, RIGHT ANGLE, PM5_VMFD
7	<a href="#">25B738_3_A</a>	<b>SPOOL, BELLows, ADAPTER, PM5_VMFD</b>
8	<a href="#">25B739_3_A</a>	<b>NIPPLE, ADAPTER, RIGHT ANGEL, PM5_VMFD</b>
9	<a href="#">25B740_3_A</a>	<b>SPOOL, BELLows, CONFLAT, PM5_VMFD</b>

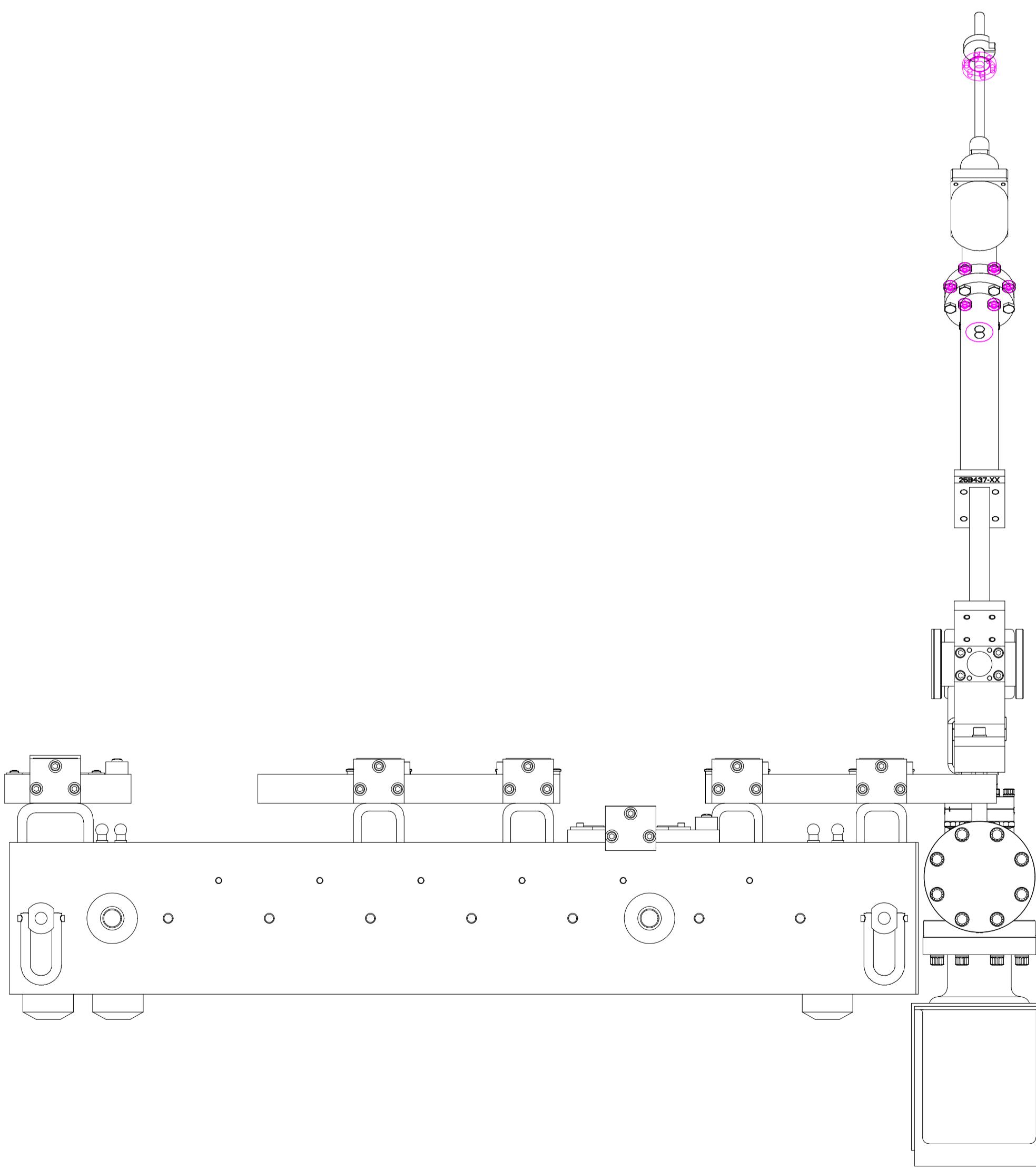
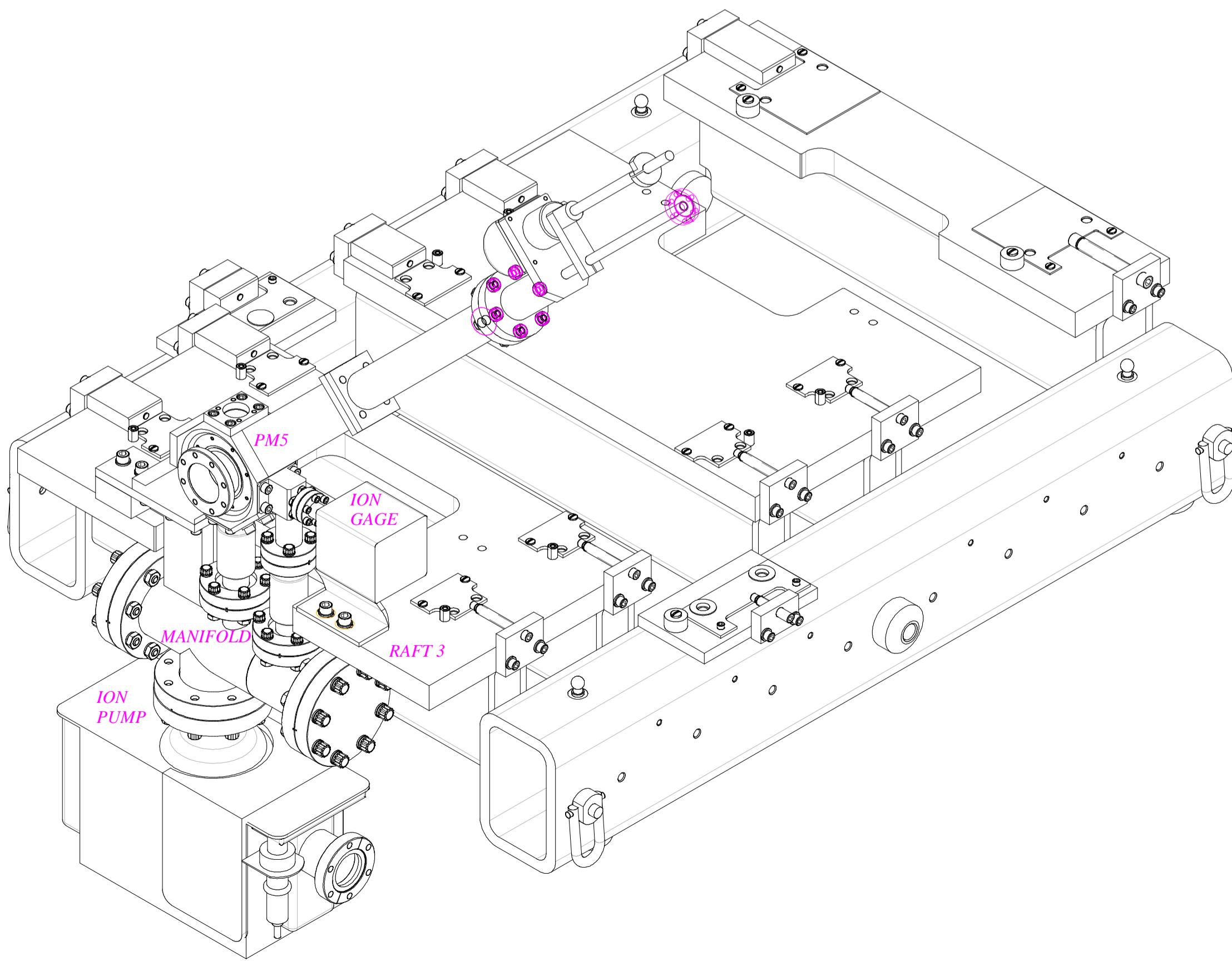
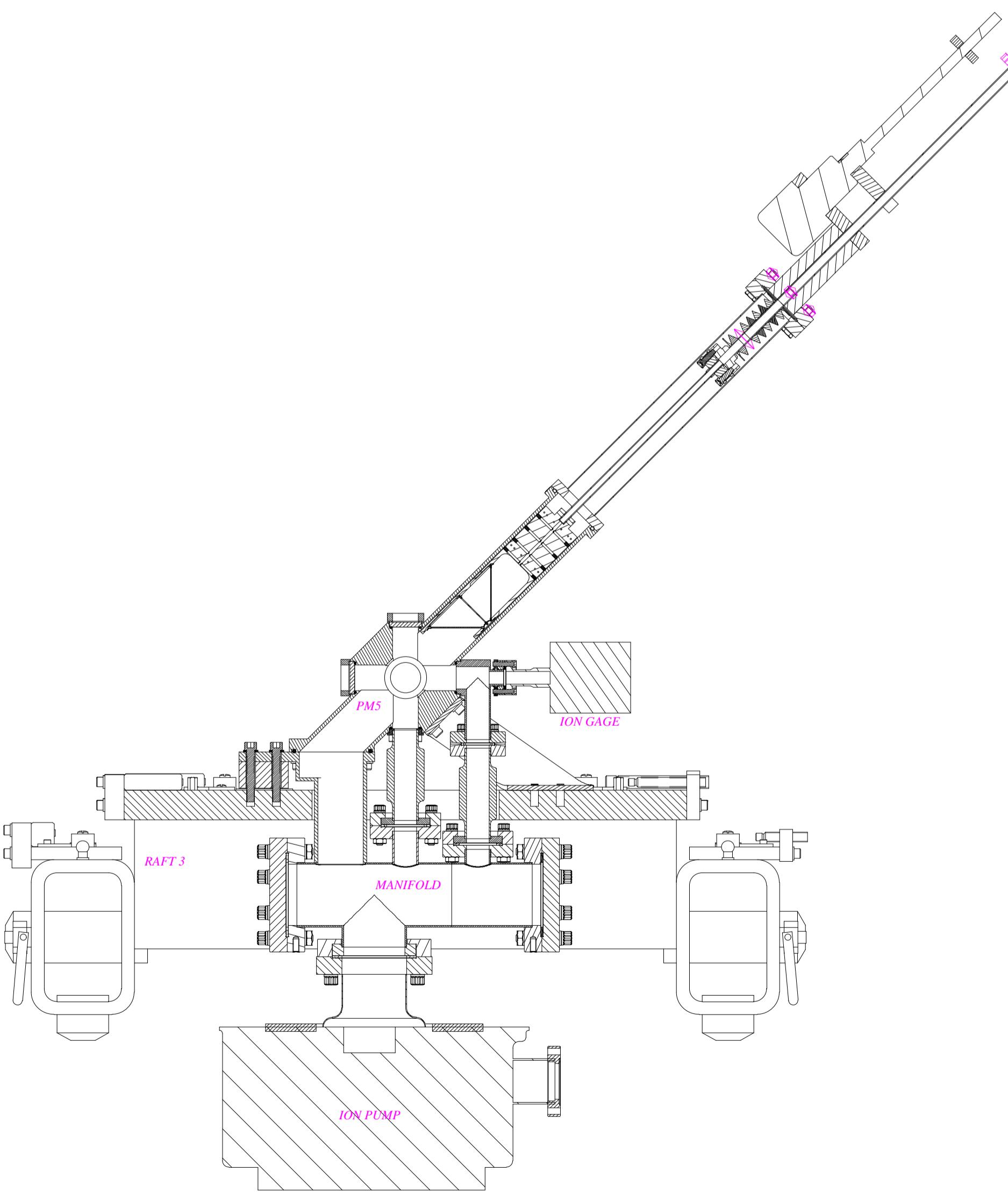
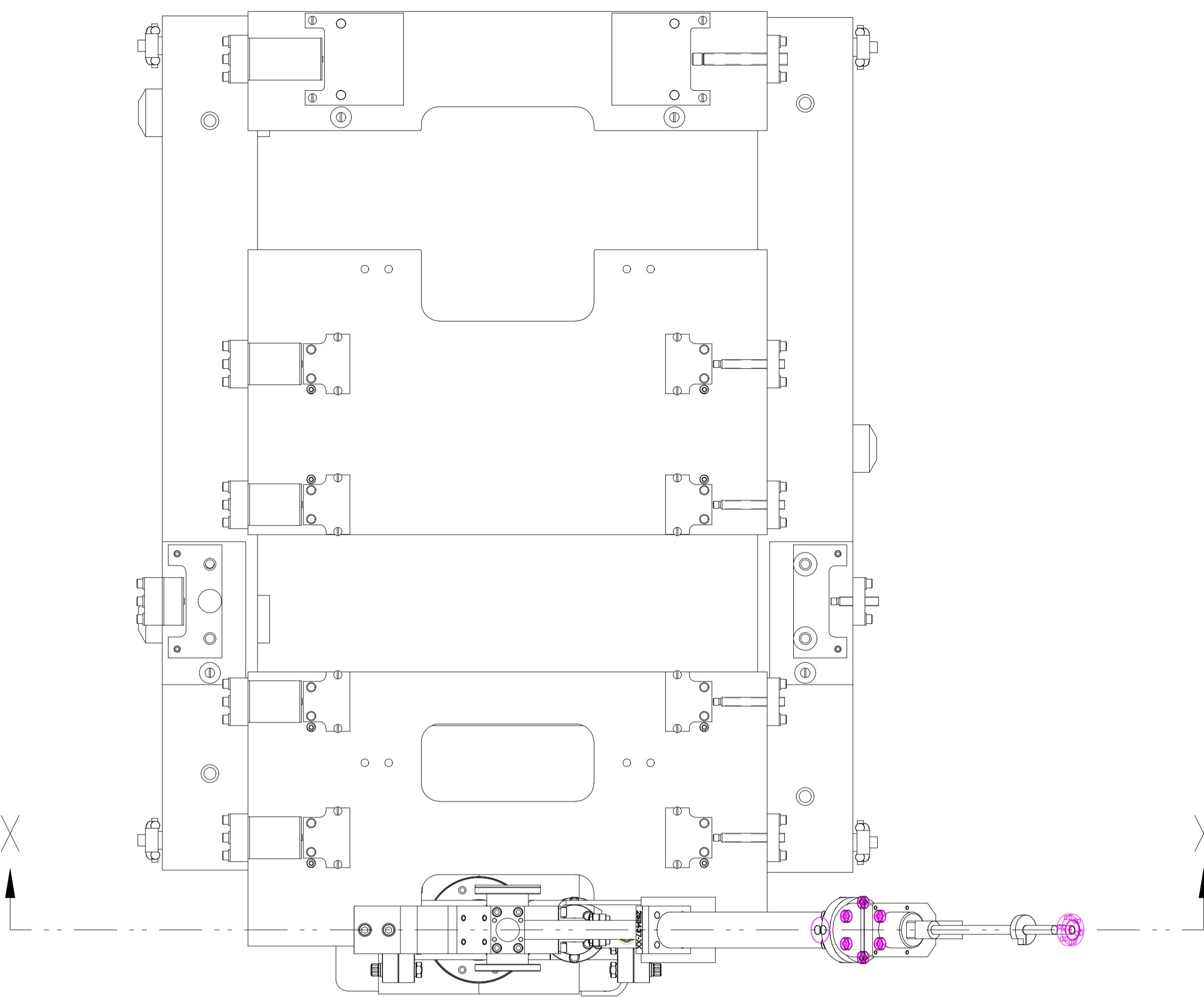
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Drawing number format: *serial no\_drawing size\_revision letter*.

Assembly titles shown in bold face type.

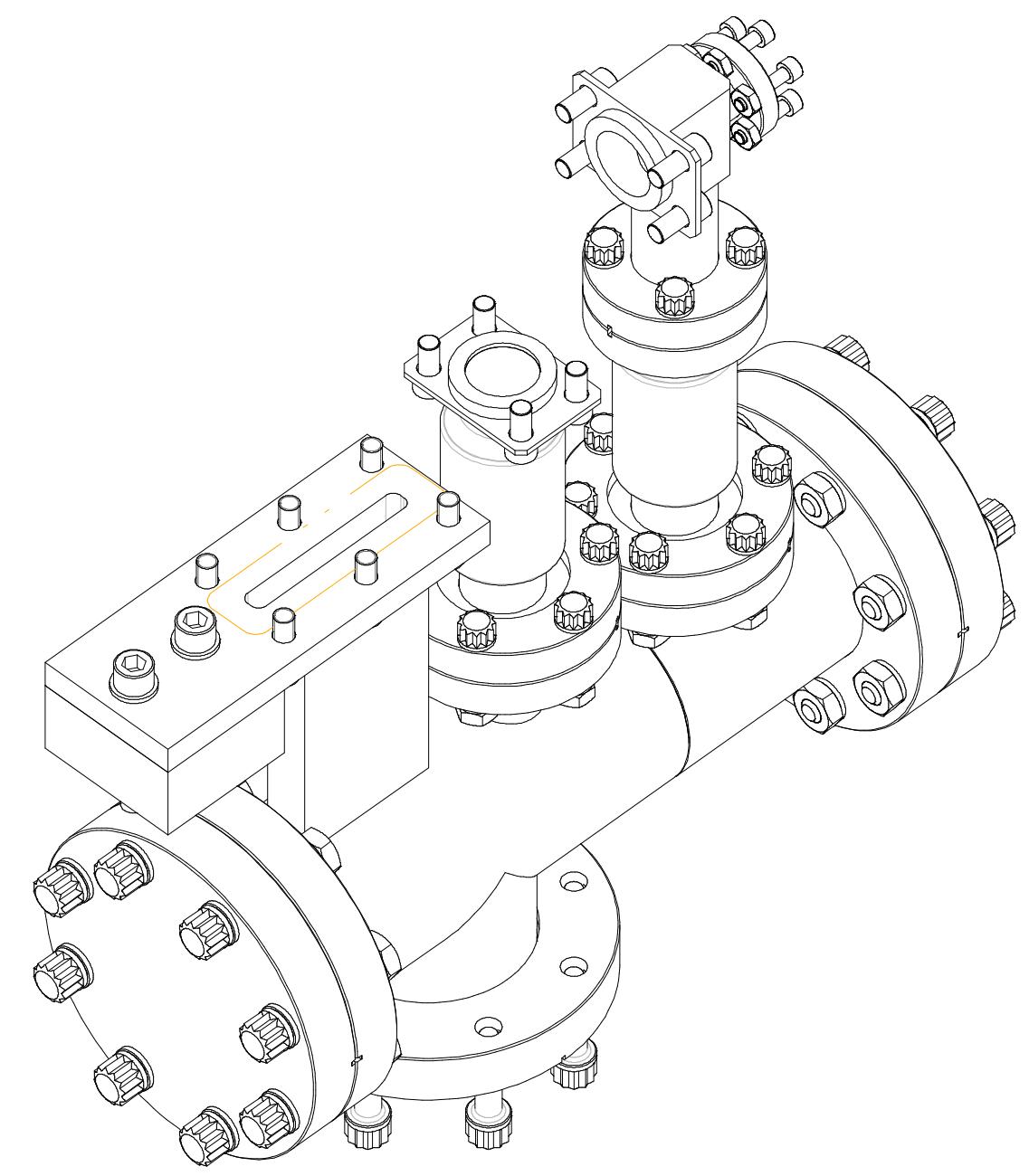
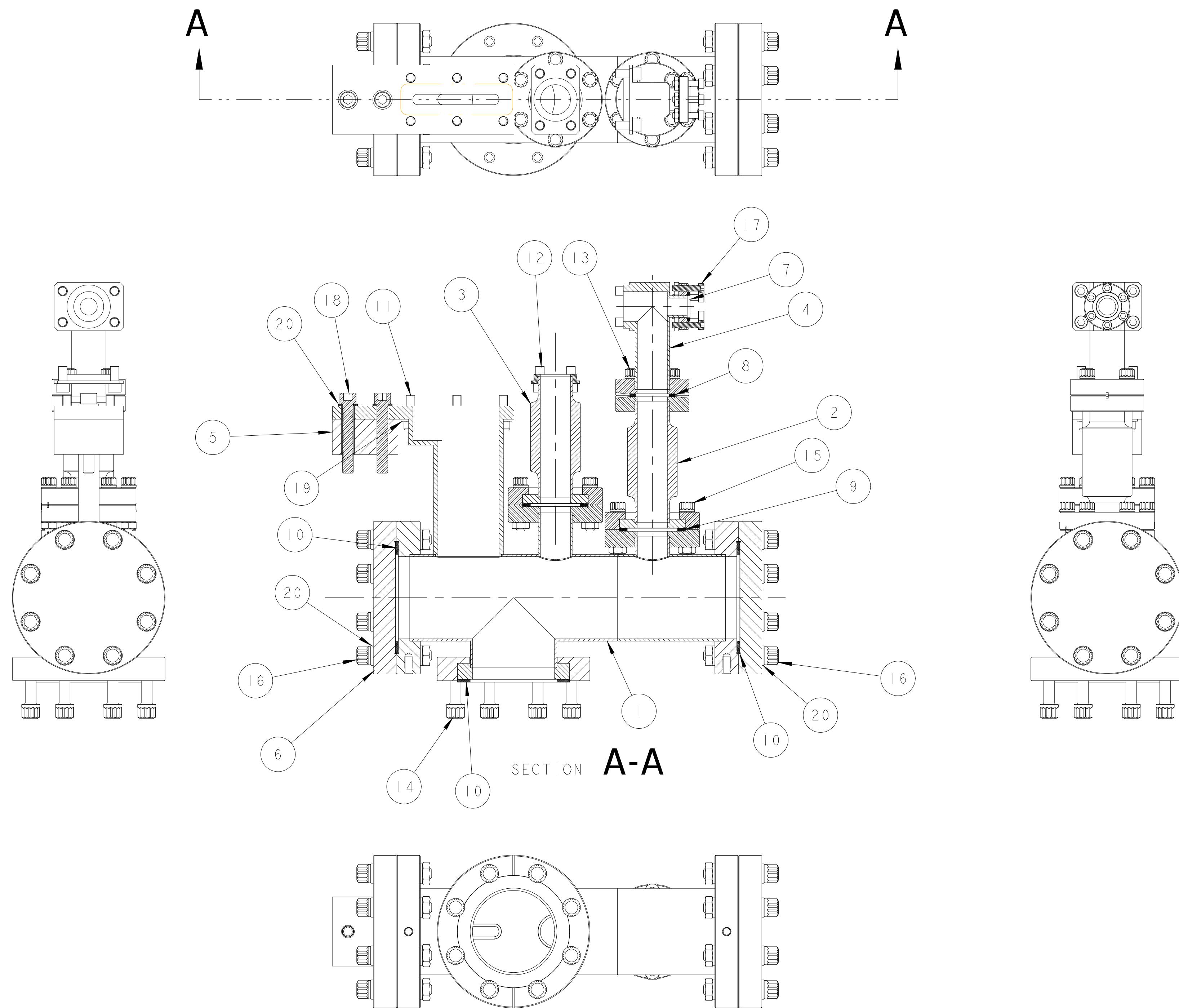






SECTION X - X

NOTES:  
1) ASSEMBLE IN A CLEAN ENVIRONMENT.



ITEM	PART NO	REQD	DESCRIPTION	MATERIAL
20	98017A690	34	5/16" FLAT WASHER AN 960 , MCMASTER-CARR OR EQUIV	-
19	98017A660	6	1/4" DIA FLAT WASHER AN 960 , MCMASTER-CARR OR EQUIV	18-8 SS
18		2	5/16-18 UNC, 2.0 LG SHC SCREW	
17	MDC_190037	6	SCREW, SCH, 8-32 UNC-2A X 3/4 L	SS
16	MDC_190062	16	SCREW, 12-PT, 5/16-24 UNF X 1-3/4" LG, SILVER PLATED	SS
15	MDC_190061	12	SCREW, 12-PT, 1/4-28 UNF X 1-1/4" LG, SILVER PLATED	SS
14	MDC_190058	8	SCREW, 12-PT, 5/16-24 UNF X 1-1/4" LG, SILVER PLATED	SS
13	MDC_190057	4	SCREW, 12-PT, 1/4-28 UNF X 7/8" LG, SILVER PLATED	SS
12	-	8	SCREW, SCH, 8-32 UNC-2A X 3/8 L, SILVER PLATED	18-8 SS
11		6	1/4-28 UNF, .750 LG SOC HD SCREW, SILVER PLATED	18-8 SS
10	MDC_191009	3	GASKET, CONFLAT, 4-1/2 FLANGE, OFHC CU	CU
9	MDC_191004	2	GASKET, CONFLAT, 2-3/4 FLANGE, OFHC CU	CU
8	MDC_191002	1	GASKET, CONFLAT, 2-1/8 FLANGE, OFHC CU	CU
7	MDC_191000	1	GASKET, CONFLAT, 1-1/3 FLANGE, OFHC CU	CU
6	MDC_110018	2	FLANGE, CONFLAT, 4-1/2" OD, CL HOLE, NON-ROT, BLANK	-
5	25B121	1	PM SPACER	ALUMINUM 6061
4	25B739	1	NIPPLE, ADAPTER, RIGHT ANGLE, PM5_VMFD	-
3	25B740	1	SPOOL, BELLows, CONFLAT, PM5_VMFD	-
2	25B738	1	SPOOL, BELLows, ADAPTER, PM5_VMFD	-
1	25B734	1	MANIFOLD WELDMENT, PM5	-

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER. -	
PROJECTION:		NO. -	REQD	ISSUE -	DATE -
TOLERANCE	X. XX ± 0.1	FRAC. ± 1/64	DEL TO	REQD	
	X. XXX ± 0.01	Angles ± 0.1°	SURFACE TREATMT		
	X. XXXX ± 0.005	FINISH	IDENT. TAG		
DO NOT SCALE PRINT		PROJECT N/A		METHOD TAG	
THREADS ARE CLASS 2		PROJECT NUMBER N/A		PROJECT NAME N/A	
CHAMFER ENDS OF ALL SCREW TREADS 30°		NAME N/A		MICROFILMED: DWG. TYPE ASSEM SHOWN ON 1/2	
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		NAME N/A		SCALE: DO NOT PRINT	
BREAK EDGES .016 MAX. ON MACHINED WORK		NAME N/A		SHEET 1 OF 1	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		NAME N/A		DWG. NO. 25B7114	
IN ACCORDANCE WITH ASME Y14.5M & B4.1		NAME N/A		SIZE REV. A	
REV	DWG	CHK	ZONE	DATE	CHANGES

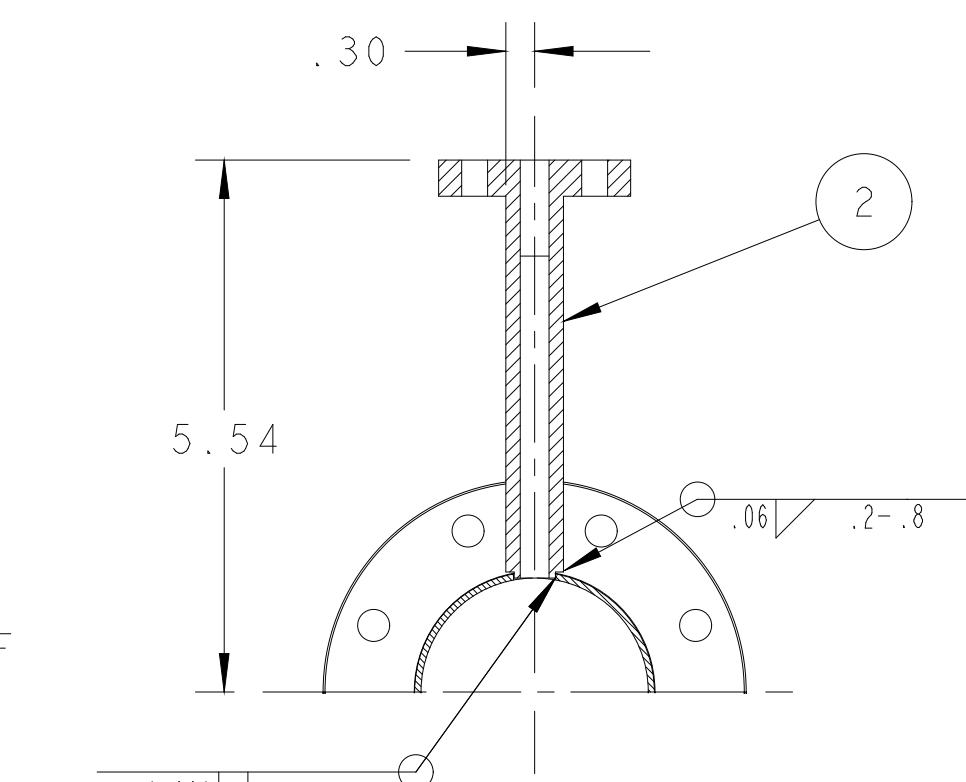
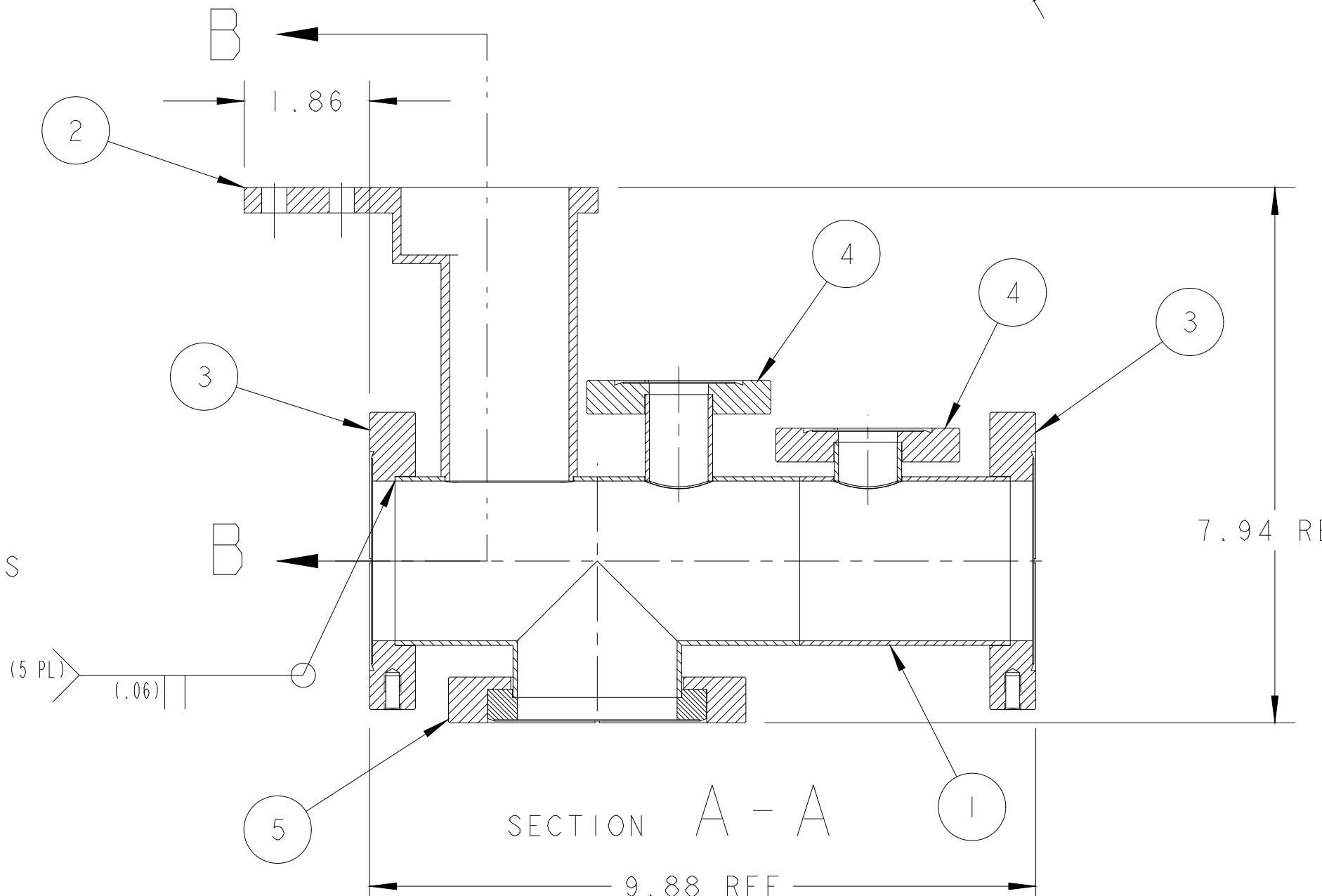
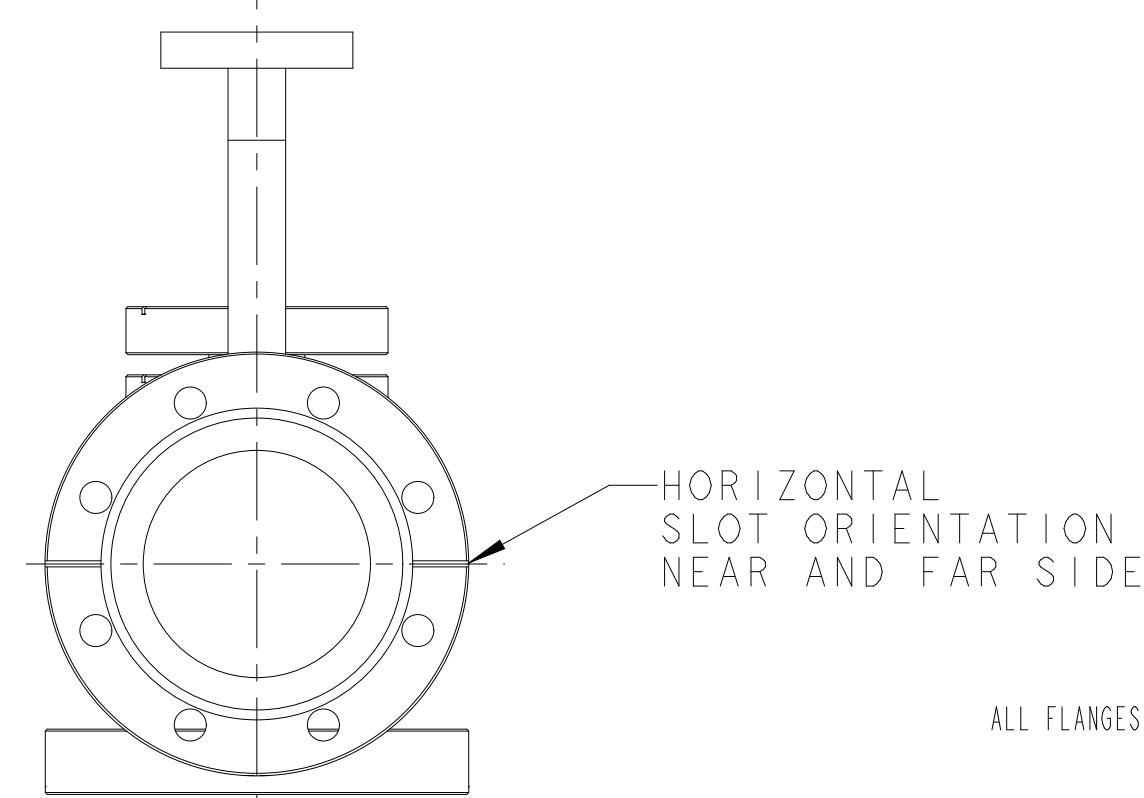
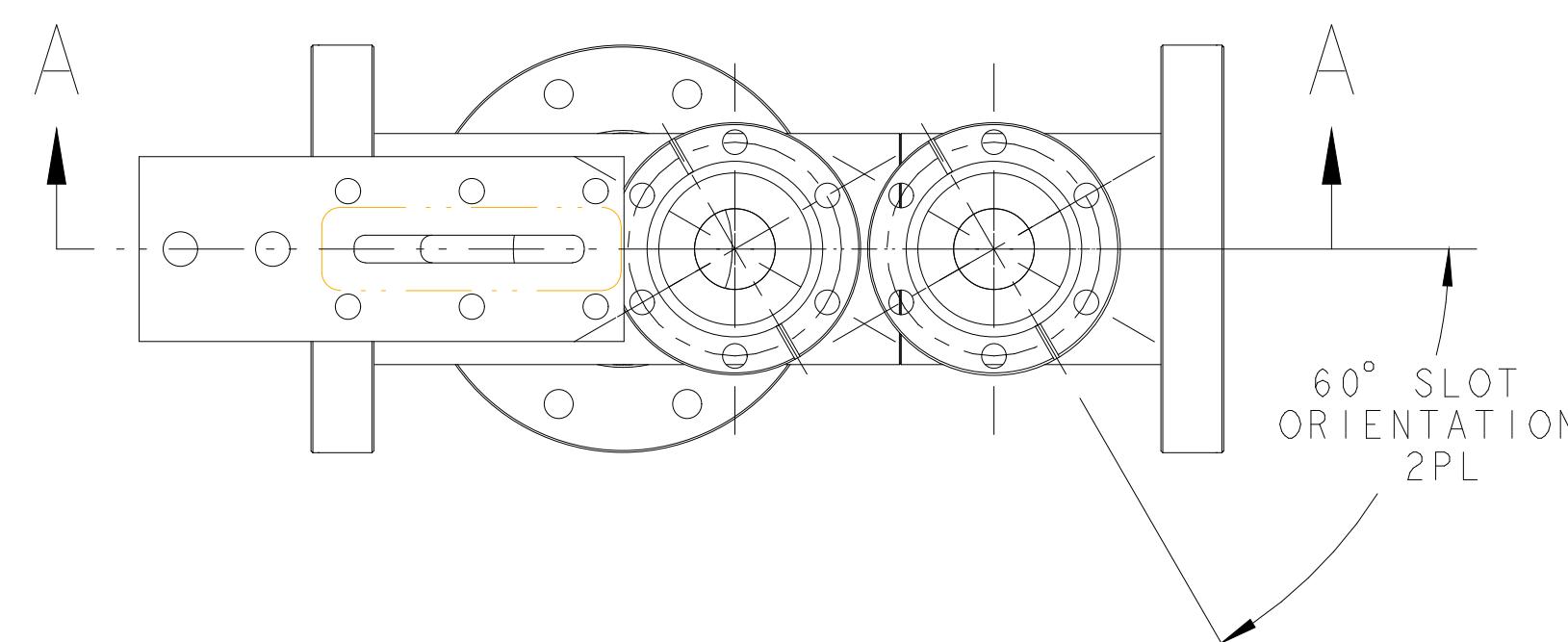
A PALDPO 11/12/01 INITIAL RELEASE

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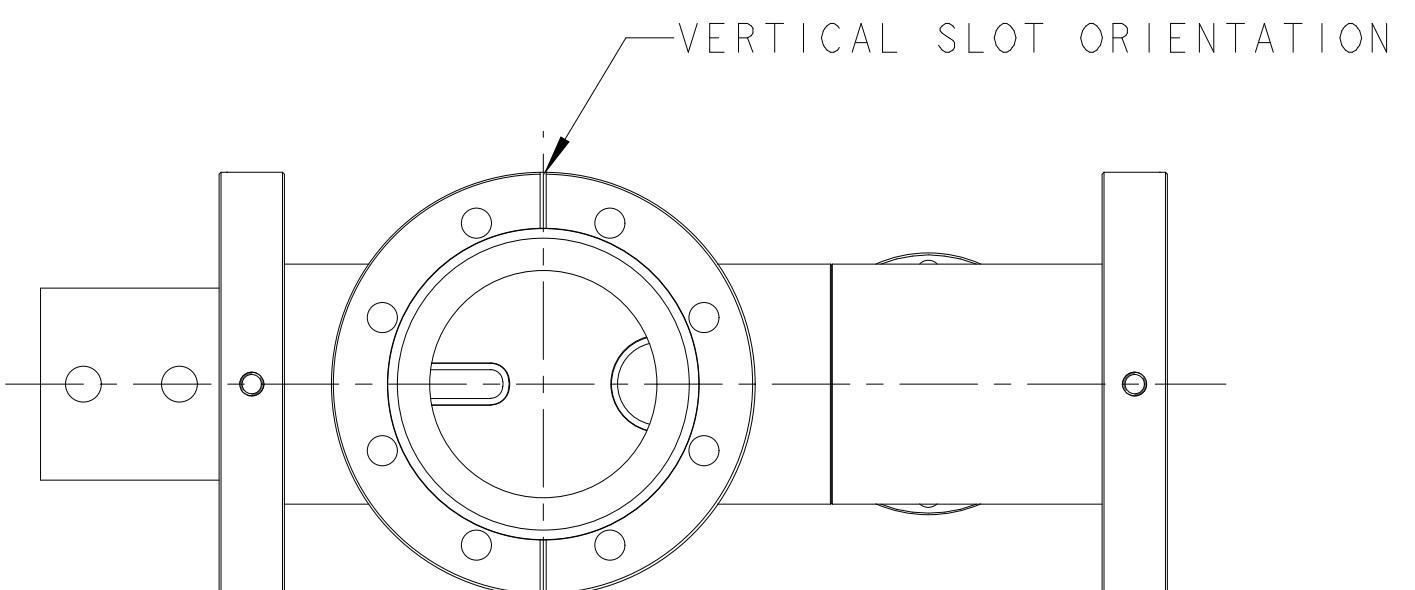
SNS - FES MEBT  
PMS VACUUM MANIFOLD  
PM5 VACUUM MANIFOLD ASSY

PATENT CLEAR: DESIGN ACCT. NO. FEE3313 CATEGORY CODE DWG. NO. 25B7114 SIZE REV. A

NOTES (UNLESS OTHERWISE SPECIFIED):  
 1) DIMENSIONS IN INCHES  
 2) ASSEMBLE IN CLEAN ENVIRONMENT.  
 AFTER ASSEMBLY, WRAP TO MAINTAIN CLEANLINESS.  
 3) FINISHED WELDMENT TO BE VACUUM TIGHT.  
 LEAK RATE NOT TO EXCEED  $10^{-8}$  TORR L/SEC HE.  
 4) UHV CLEANING AND PACKAGING REQUIRED.



SECTION B - B



				UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	SER. NO.
PROJECTION:		ACCT. NO.	REQD.	NO.	REQD.	ISSUE DATE
TOLERANCE	X. XX ± 0.1	FRAC. ± 1/64	DEL. TO	DATE	REQD.	REQD.
DO NOT SCALE PRINT	X. XXX ± 0.01	Angles ± 0.1°	SURFACE TREATMT			
THREADS ARE CLASS 2	X. XXX ± 0.005	FINISH	IDEN. TAG			
CHAMFER ENDS OF ALL SCREW TRENDS 30°			MATERIAL TAG			
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			PROJECT NUMBER	N/A		
BREAK EDGES .016 MAX. ON MACHINED WORK			PROJECT NAME	N/A		
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			DWG. BY	PAL	DATE	30-Oct-01
IN ACCORDANCE WITH ASME Y14.5M & B46.1			CHK	DPO	DATE	11/12/01
			APR	DPO	DATE	11/12/01

A PAL 11/12/01 INITIAL RELEASE  
 REV DWG CHK ZONE DATE CHANGES

ITEM	PART NO	REQD	DESCRIPTION	MATERIAL
5	MDC_I2002I	I	FLANGE, CONFLAT, 4-1/2" OD, THD HOLE, ROT, 2-1/2" ID	-
4	MDC_I10012	2	FLANGE, CONFLAT, 2.75" OD, CL HOLE, NON-ROT, 1" ID	-
3	25B741	2	FLANGE, CONFLAT, 4-1/2" OD, MODIFIED	SS 304
2	25B735	I	FLANGE, SLOT, PM5.VMFD	SS 304
1	25B733	I	TUBE WELDMENT, MANIFOLD, PM5	-

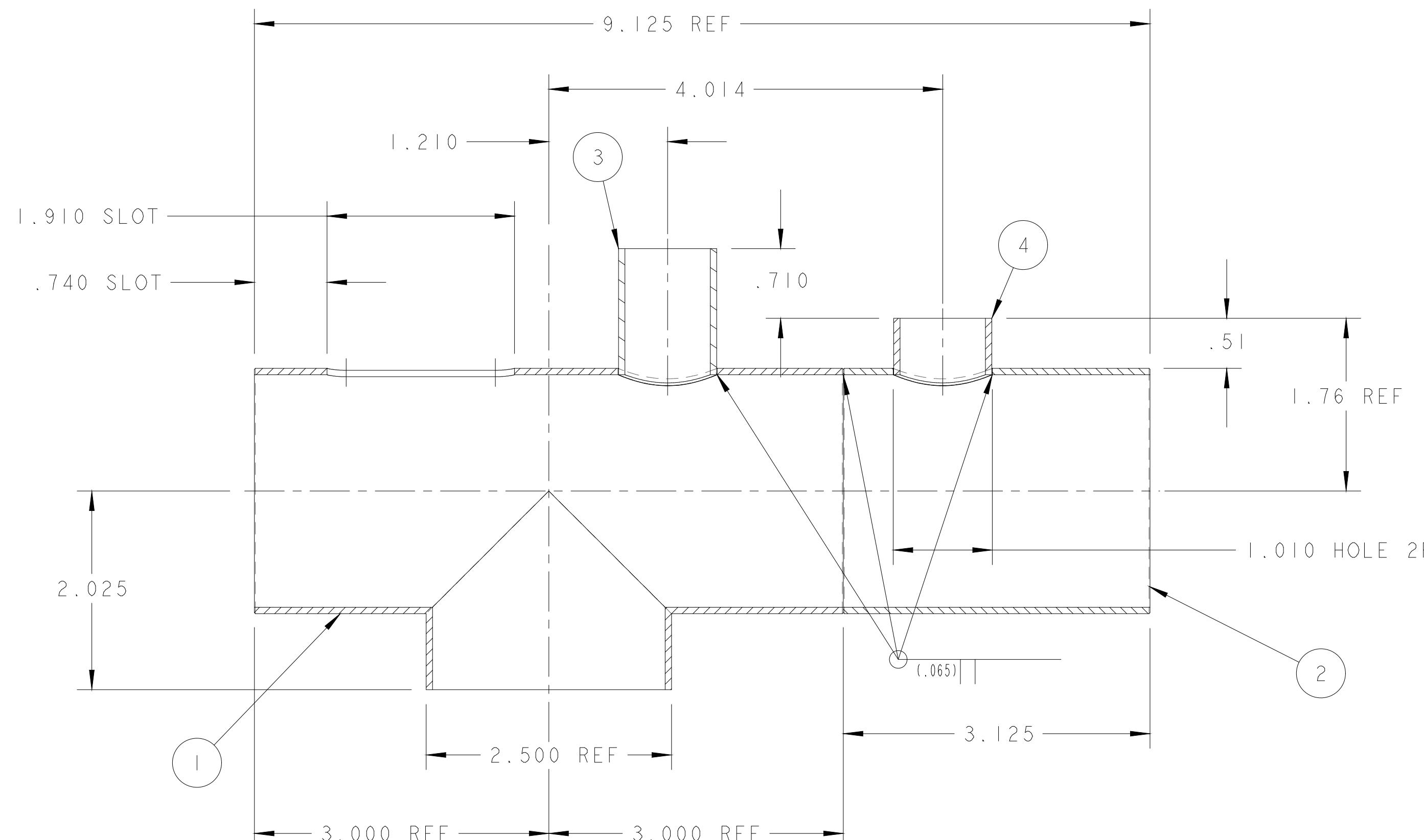
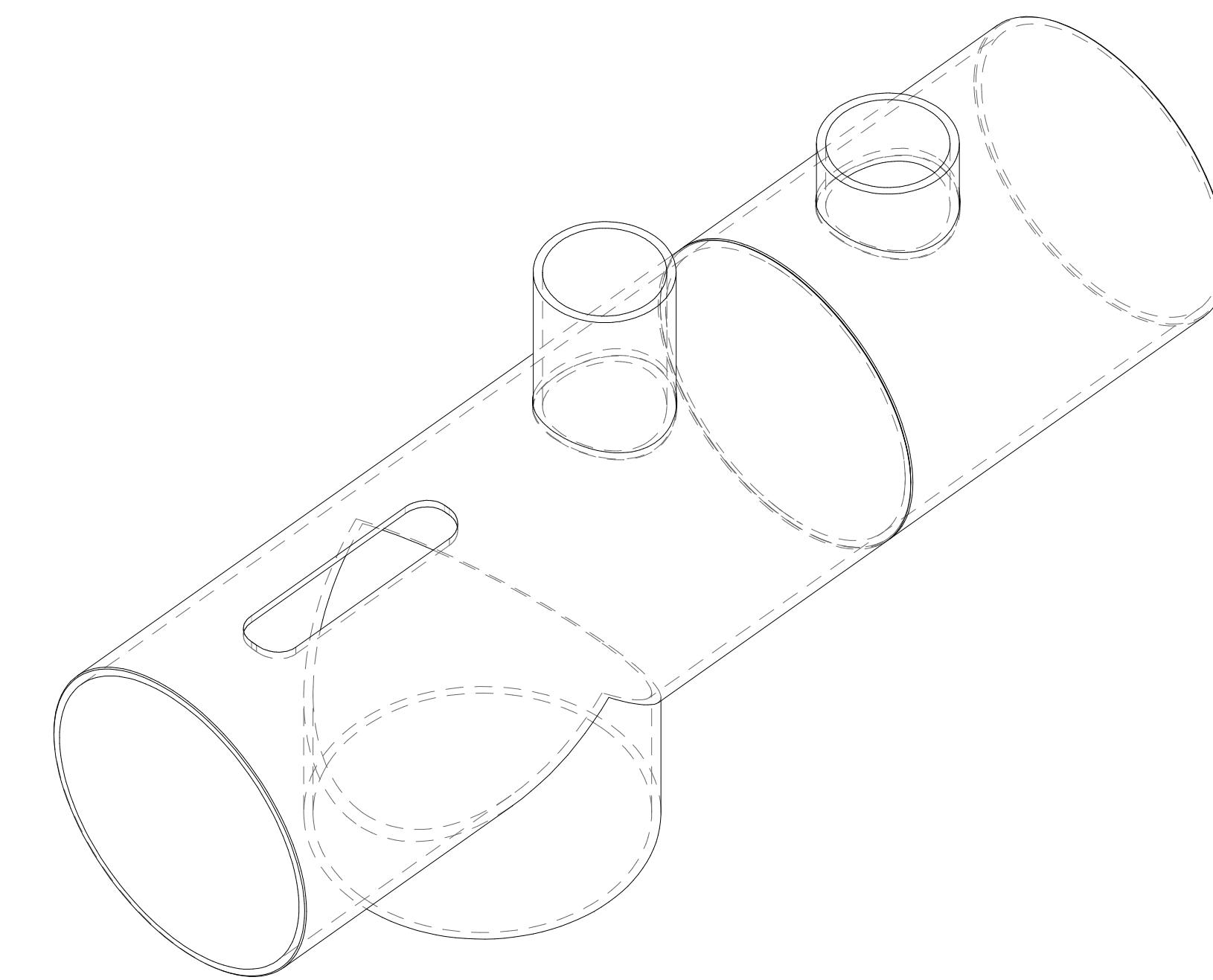
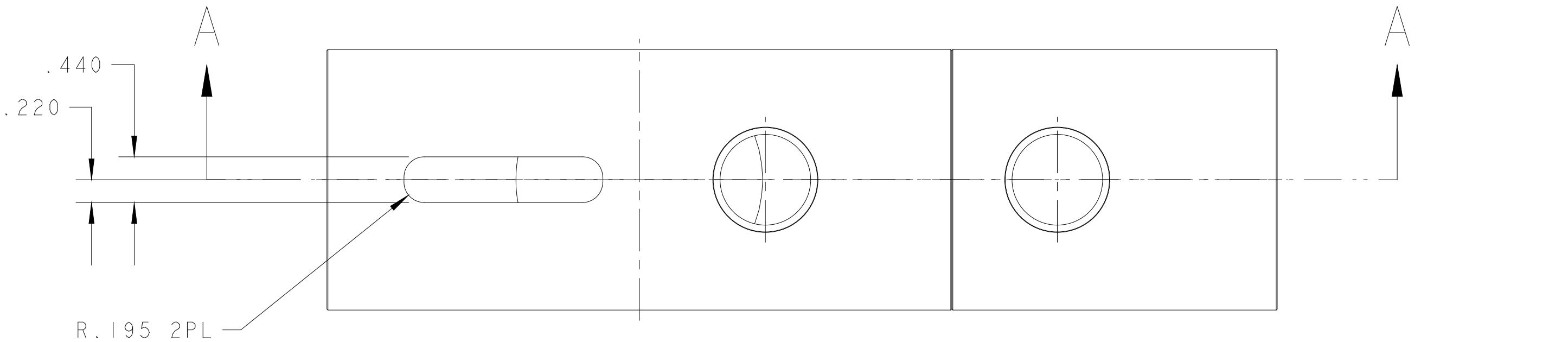
**ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY**  
 UNIVERSITY OF CALIFORNIA - BERKELEY

**SNS** SNS - FES MEBT  
 PM5 VACUUM MANIFOLD  
 MANIFOLD WELDMENT, PM5

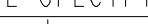
**Sheet 1 of 1**

DWG. NO. 25B7344 A 1

NOTES (UNLESS OTHERWISE SPECIFIED):  
1) DIMENSIONS IN INCHES  
2) ASSEMBLE IN CLEAN ENVIRONMENT.  
AFTER ASSEMBLY, WRAP TO MAINTAIN CLEANLINESS  
3) FINISHED WELDMENT TO BE VACUUM TIGHT.  
LEAK RATE NOT TO EXCEED  $10^{-8}$  TORR L/SEC HE.



## SECTION A - A

						UNLESS OTHERWISE SPECIFIED		
						PROJECTION: 		ACCT NO.
						TOLERANCES X.X ± 0.1 FRAC. ± 1/64		DEL TO
						X.XX ± 0.03 Angles ± 1.0°		SURF TRE
						X.XXX ± 0.010 FINISH $\frac{125}{\vee}$		IDE ME
						DO NOT SCALE PRINT		PROJ NUM
						THREADS ARE CLASS 2		PROJ NAME
						CHAMFER ENDS OF ALL SCREW THREADS 30°		DWG BY
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		CHR BY
						BREAK EDGES .016 MAX. ON MACHINED WORK		APP BY
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		
A	PAL	DPO	11/12/01	INITIAL RELEASE		IN ACCORDANCE WITH ASME Y14.5M & B4.1		
REV	DWG	CHK	ZONE	DATE	CHANGES			

ITEM	PART NO	REQD	DESCRIPTION	MATERIAL
4	MDC_480004	I	TUBE SEGMENT, 1" VAC, TYPE "B" (.065 WALL)	SS 304
3	MDC_480004	I	TUBE SEGMENT, 1" VAC, TYPE "A" (.065 WALL)	SS 304
2	MDC_480008	I	TUBE SEGMENT, 2-1/2" VAC, PM5 (.065 WALL)	SS 304
1	MDC_404539	I	TEE FITTING, 2-1/2" VAC TUBE, PM5 (.065 WALL)	SS 304
<b>SHOP ORDERS</b>		SER NO. -	<b>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</b> UNIVERSITY OF CALIFORNIA - BERKELEY	
ACCT NO.	NO. REQD	DATE ISSD -		
DEL TO	REQD	DATE -		
SURFACE TREATMT	-		FES - SNS MEBT	
IDENT METHOD	TAG		PM5 VACUUM MANIFOLD	
PROJECT NUMBER	N/A		TUBE WELDMENT, MANIFOLD, PM5	
PROJECT NAME	N/A		MICROFILMED:	DWG. TYPE
DWG BY	PAL	DATE 02-Nov-01		SHOWN ON
CHK BY	DPO	DATE 11/12/01		SCALE: 1 / 1
APR BY	DPO	DATE 11/12/01		DO NOT SCALE PRINTS
				<b>SHEET 1 OF 1</b>
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE
	-	FE3313	25B7334	A

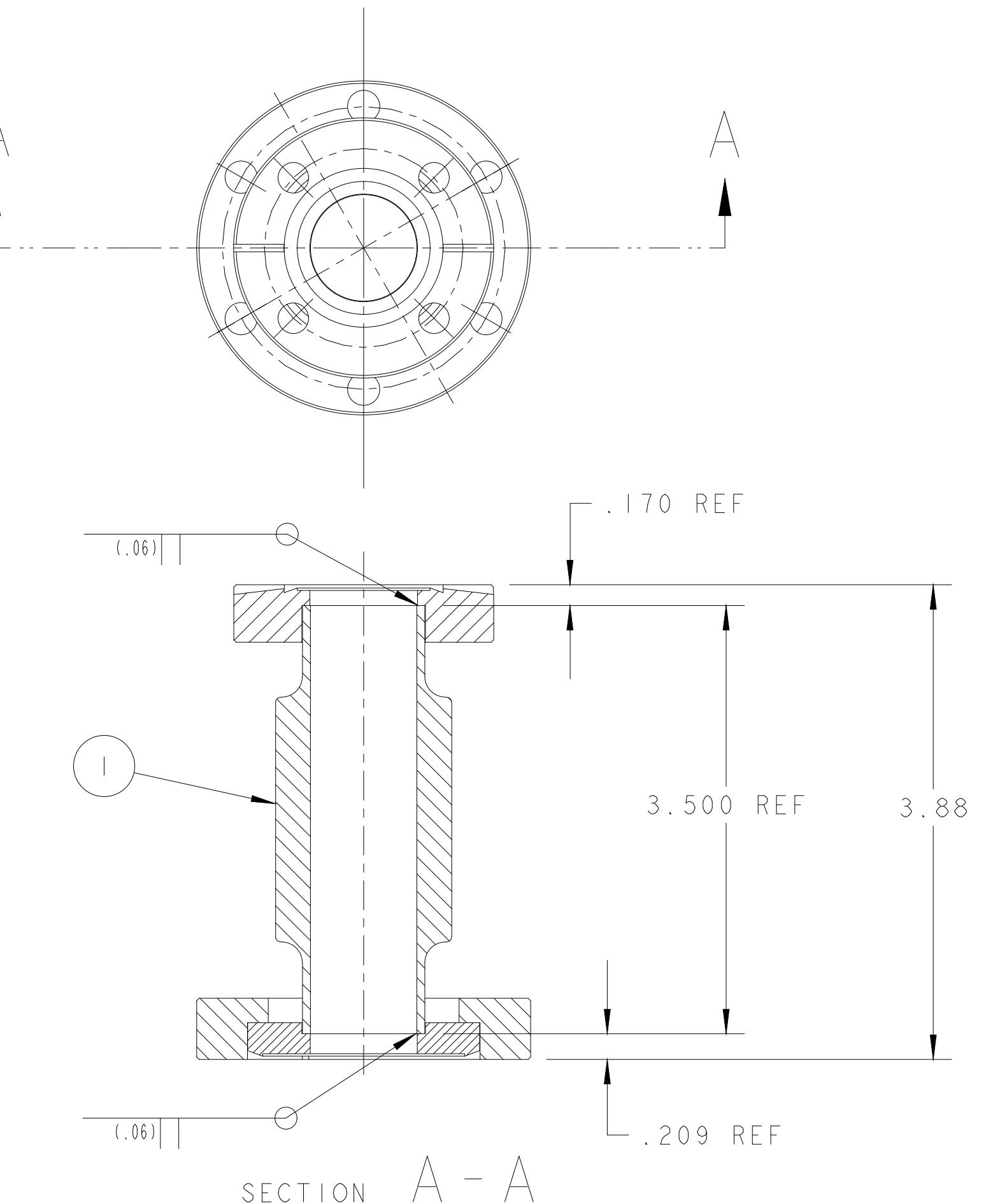
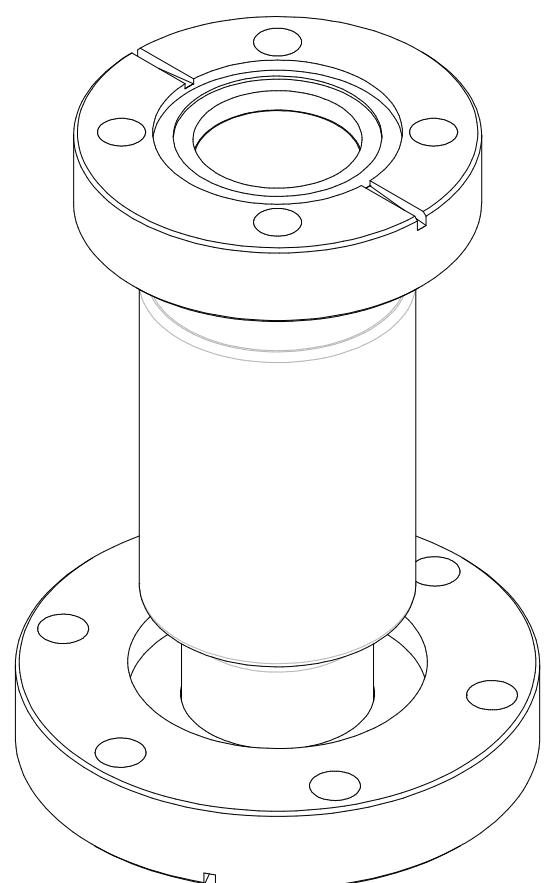
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NOTES (UNLESS OTHERWISE SPECIFIED):  
 1) DIMENSIONS IN INCHES  
 2) ASSEMBLE IN CLEAN ENVIRONMENT.  
 AFTER ASSEMBLY, WRAP TO MAINTAIN CLEANLINESS.  
 3) FINISHED WELDMENT TO BE VACUUM TIGHT.  
 LEAK RATE NOT TO EXCEED  $10^{-8}$  TORR L/SEC HE.  
 4) UHV CLEANING AND PACKAGING REQUIRED.



ITEM	PART NO	REQD	DESCRIPTION	MATERIAL
5	MDC_130007	I	FLANGE, CONFLAT, 2-1/8" OD, THD HOLE, NON-ROT, 1" ID	-
2	MDC_100012	I	FLANGE, CONFLAT, 2-3/4" OD, CL HOLE, ROT, 1" ID	-
I	MDC_470503	I	BELLOWS, FORMED, 1" OD, MDC_470502	-

UNLESS OTHERWISE SPECIFIED  
 PROJECTION: X.X ± 0.1 FRAC. ± 1/64 X.XX ± 0.01 Angles ± 0.1° X.XXX ± 0.005 FINISH

DO NOT SCALE PRINT  
 THREADS ARE CLASS 2  
 CHAMFER ENDS OF ALL SCREW TREADS 30°  
 CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS  
 BREAK EDGES .016 MAX. ON MACHINED WORK  
 REMOVE BURRS, WELD SPLATTER & LOOSE SCALE  
 IN ACCORDANCE WITH ASME Y14.5M & B46.1

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SNS - FES MEBT  
 PM5 VACUUM MANIFOLD  
 SPOOL, BELLOWS, ADAPTER, PM5\_VMFD

SNS

MICROFILMED:  
 DWG. TYPE ASSEM SHOWN ON -  
 SCALE: 1/1 DO NOT SCALE PRINTS  
 SHEET 1 OF 1

PATENT CLEAR: DESIGN ACCT. NO. CATEGORY CODE DWG. NO. SIZE REV.  
 APR DPO BY DPO DATE 11/12/01 FEE3313 25B7383 A

Rev. 1/29/2000 J. R. Oberholzer

A	PAL	DPO	11/12/01	INITIAL RELEASE	REV	DWG	CHK	ZONE	DATE	CHANGES

D

C

B

A

D

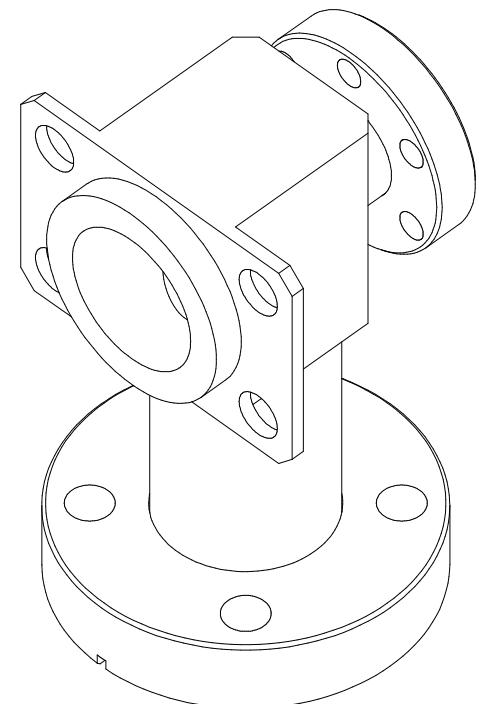
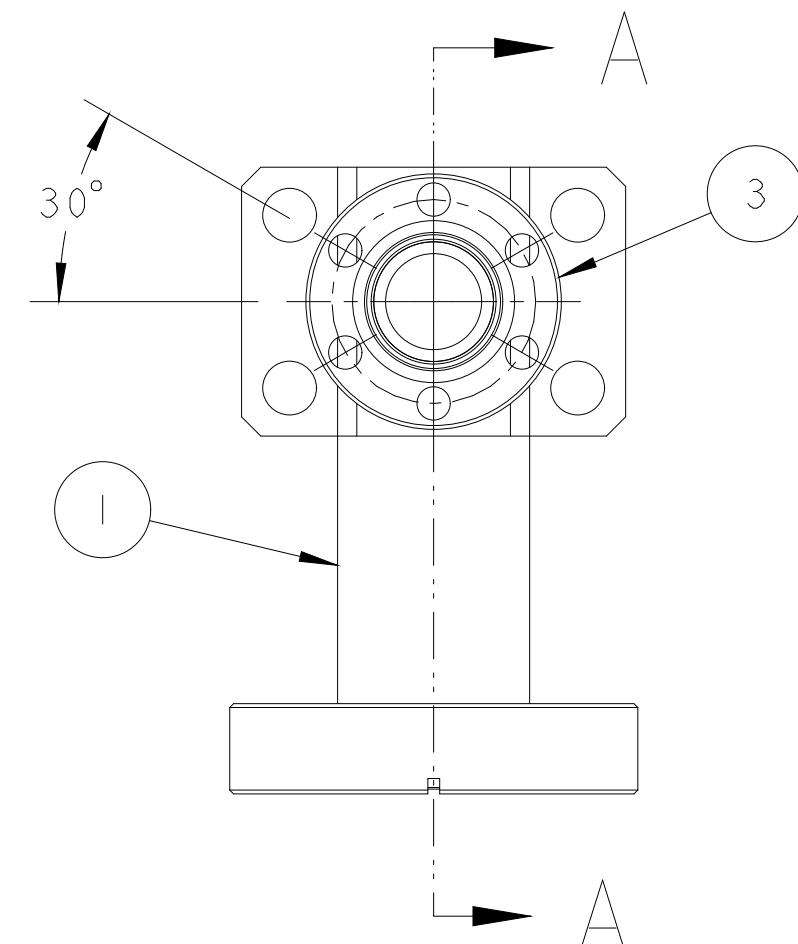
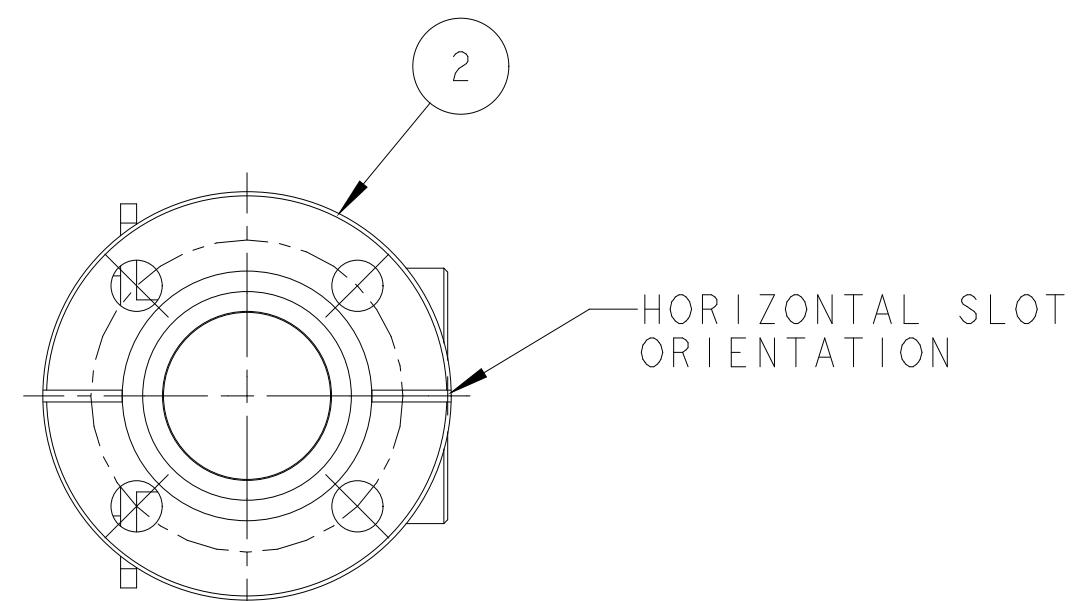
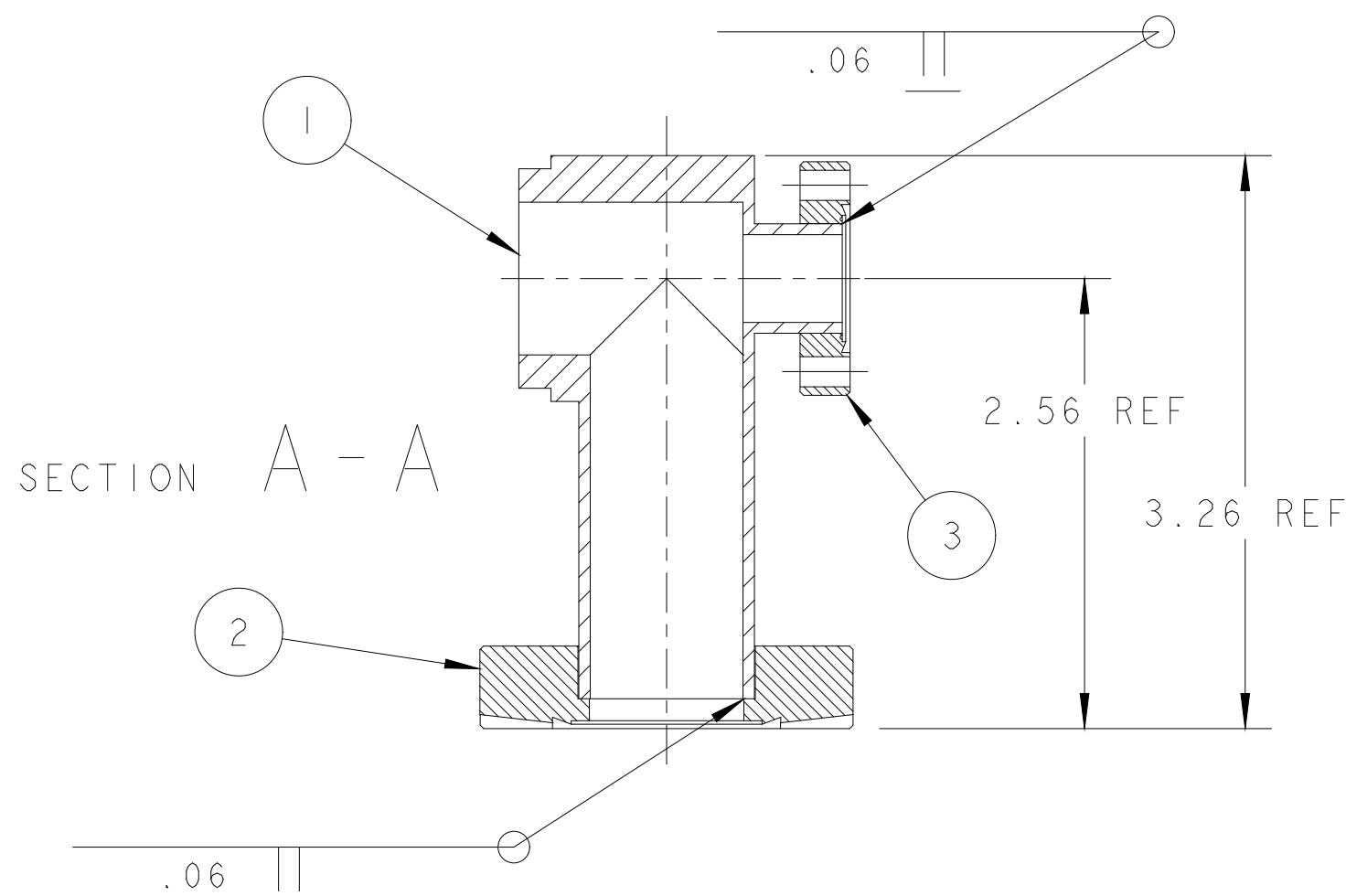
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## NOTES (UNLESS OTHERWISE SPECIFIED):

- 1) DIMENSIONS IN INCHES
- 2) ASSEMBLE IN CLEAN ENVIRONMENT.
- AFTER ASSEMBLY, WRAP TO MAINTAIN CLEANLINESS.
- 3) FINISHED WELDMENT TO BE VACUUM TIGHT.
- LEAK RATE NOT TO EXCEED  $10^{-8}$  TORR L/SEC HE.
- 4) UHV CLEANING AND PACKAGING REQUIRED.



ITEM	PART NO	REQD	DESCRIPTION	MATERIAL
3	MDC_110004	I	FLANGE, CONFLAT, 1-1/3" OD, CL HOLE, NON-ROT, 5/8" ID	-
2	MDC_110007	I	FLANGE, CONFLAT, 2-1/8" OD, CL HOLE, NON-ROT, 1" ID	-
1	25B737	I	ADAPTER, PORT, RIGHT ANGLE, PM5_VMFD	SS 304

				UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			SER. NO.
PROJECTION:				ACCT. NO.	NO. REQD	DATE ISSD	ACCT. NO.	NO. REQD	DATE ISSD	-
X.X ± 0.1		FRAC. ± 1/64		DEL. TO		DATE	DEL. TO		DATE	-
X.XX ± 0.01		Angles ± 0.1°		SURFACE TREATMT			IDENT. TAG			
X.XXX ± 0.005		FINISH 125/		PROJECT NUMBER	N/A		PROJECT NUMBER	N/A		
DO NOT SCALE PRINT				PROJECT NAME	N/A		PROJECT NAME	N/A		
THREADS ARE CLASS 2				DWG BY	PAL	DATE	DWG BY	PAL	DATE	
CHAMFER ENDS OF ALL SCREW TRENDS 30°				DATE	30-Oct-01		DATE	30-Oct-01		
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS				CHK BY	DPO		CHK BY	DPO	DATE	
BREAK EDGES .016 MAX. ON MACHINED WORK				DATE	11/12/01		DATE	11/12/01		
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE				APR BY	DPO		APR BY	DPO	DATE	
IN ACCORDANCE WITH ASME Y14.5M & B46.1				DATE	11/12/01		DATE	11/12/01		
REV.	DWG	CHK	ZONE	DATE			PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.
A	PAL	DPO	11/12/01	INITIAL RELEASE				-	FE3313	SIZE REV.
REV.	DWG	CHK	ZONE	DATE						

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UNIVERSITY OF CALIFORNIA - BERKELEY

SNS - FES MEBT  
PM5 VACUUM MANIFOLD  
NIPPLE, ADAPTER, RIGHT ANGLE, PM5\_VMFD

SHEET 1 OF 1

dwg. file: 25B739	model file: 25B739	size: A
Rev. J. R. Oberholzer		

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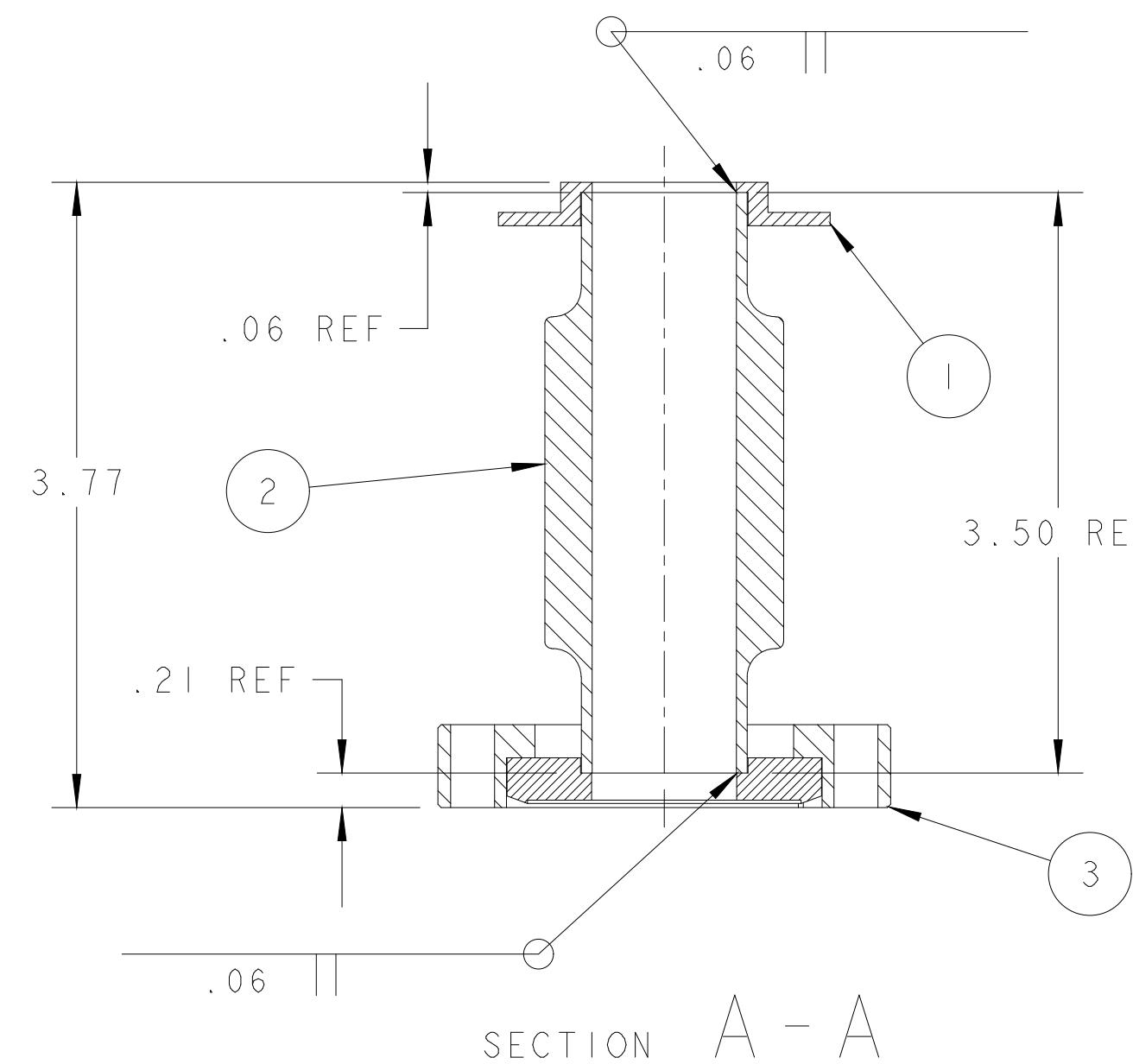
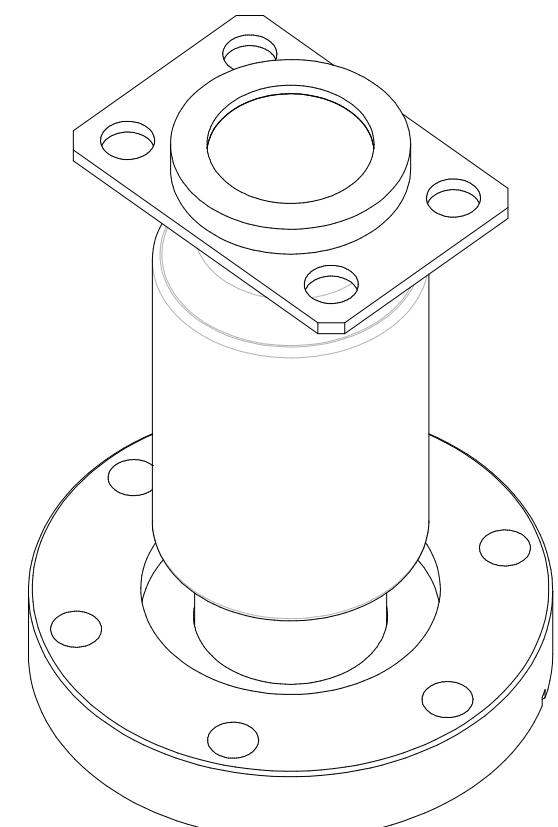
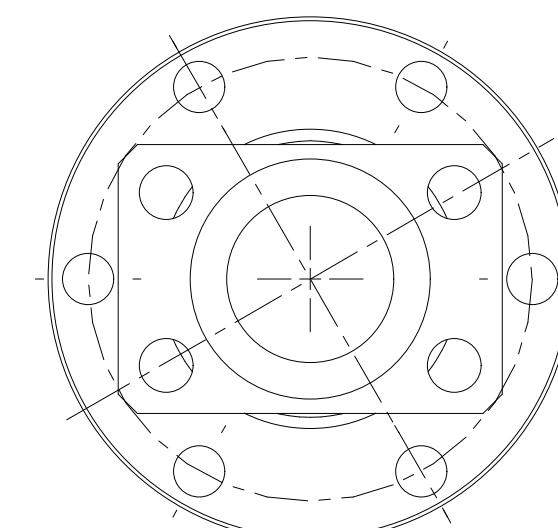
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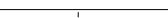
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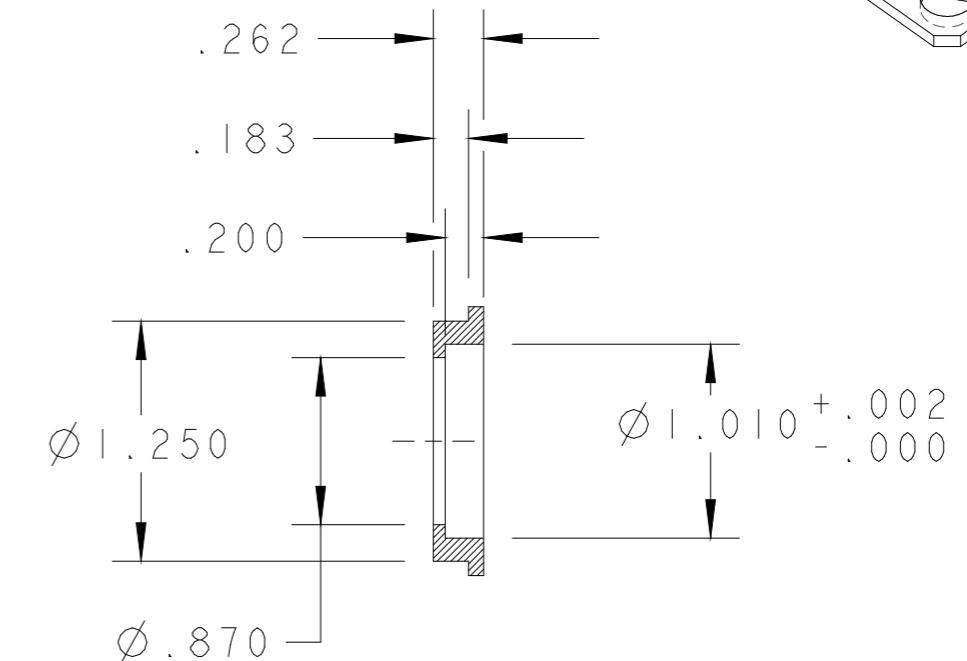
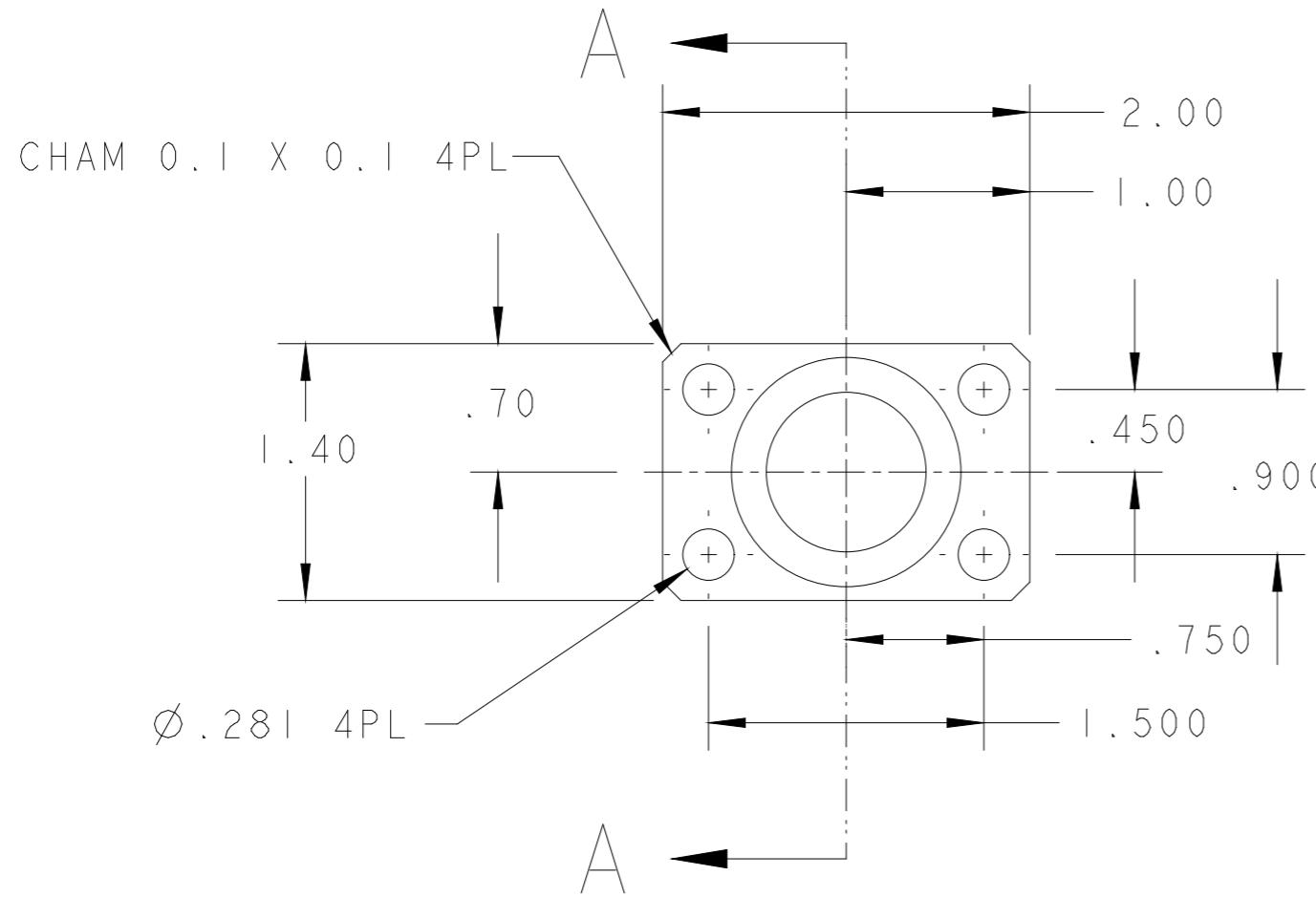
NOTES (UNLESS OTHERWISE SPECIFIED):  
1) DIMENSIONS IN INCHES  
2) ASSEMBLE IN CLEAN ENVIRONMENT.  
AFTER ASSEMBLY, WRAP TO MAINTAIN CLEANLINESS  
3) FINISHED WELDMENT TO BE VACUUM TIGHT.  
LEAK RATE NOT TO EXCEED  $10^{-8}$  TORR L/SEC HE.  
4) UHV CLEANING AND PACKAGING REQUIRED.



							UNLESS OTHERWISE SPECIFIED
							PROJECTION: 
							TOLERANCES
							X.X ± 0.1      FRAC. ± 1/16
							X.XX ± 0.01      Angles ± 0.5°
							X.XXX ± 0.005      FINISH 125/
							DO NOT SCALE PRINTS THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW TREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADED HOLES BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1
A	PAL	DPO		11/12/01	INITIAL RELEASE		
REV	DWG	CHK	ZONE	DATE	CHANGES		

NOTES (UNLESS OTHERWISE SPECIFIED):

1) DIMENSIONS IN INCHES



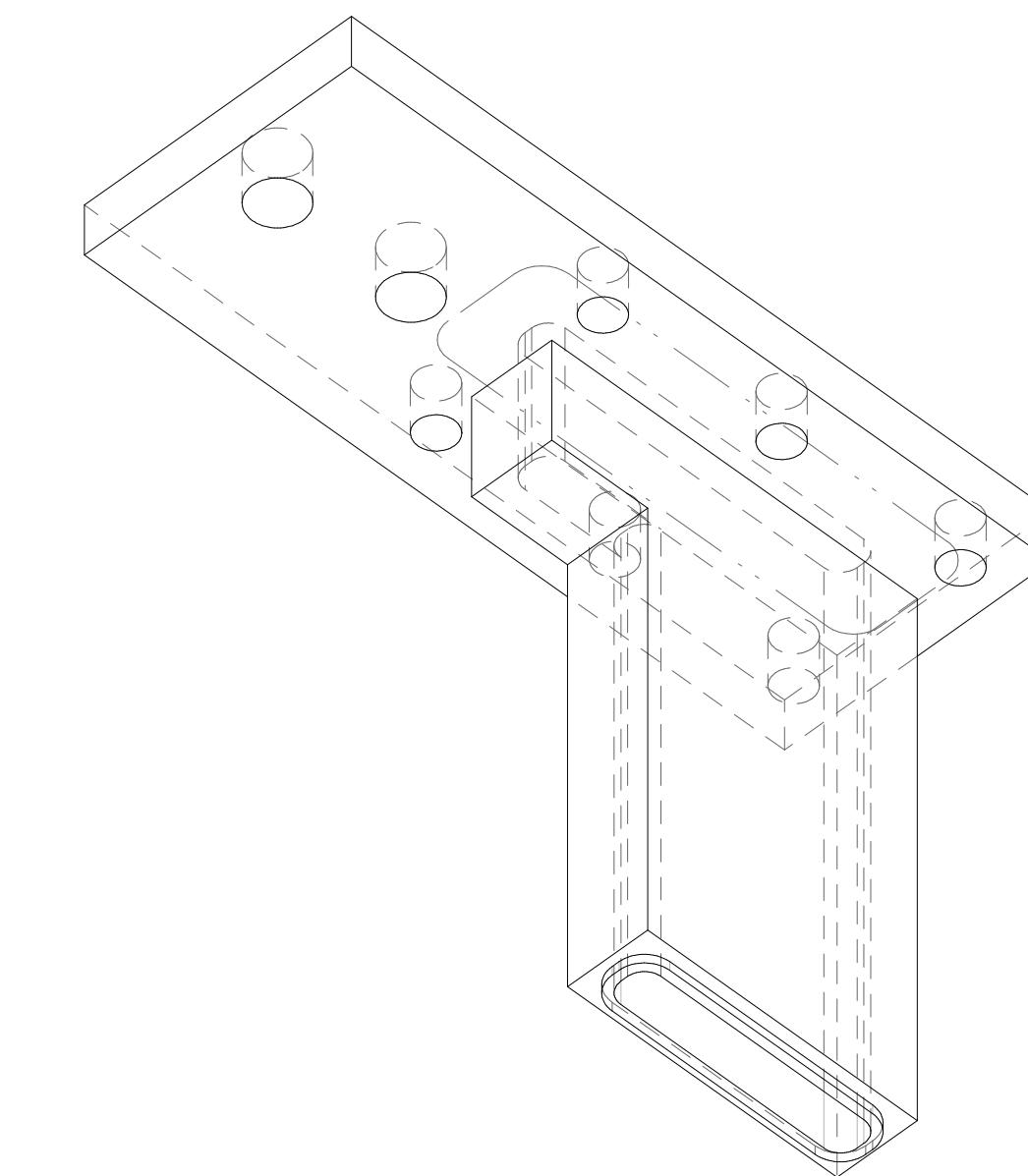
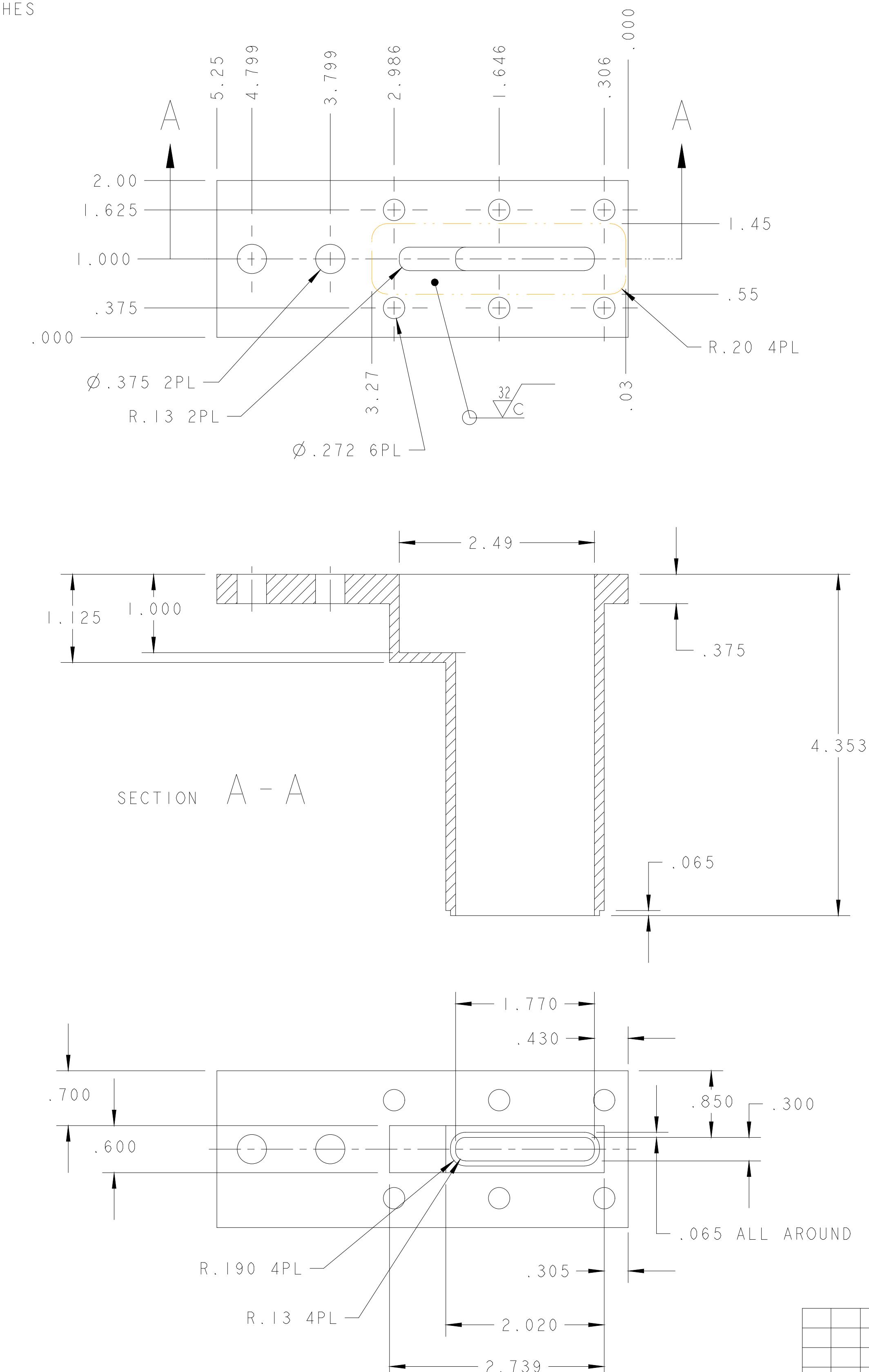
SECTION A - A

				UNLESS OTHERWISE SPECIFIED
				PROJECTION:
	TOLERANCES	X.X $\pm$ 0.1	FRAC. $\pm$ 1/64	
		X.XX $\pm$ 0.01	Angles $\pm$ 0.1°	
		X.XXX $\pm$ 0.005	FINISH	
		DO NOT SCALE PRINT THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW TREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1		
A	PAL	DPO	11-12-01	INITIAL RELEASE
REV	DWG	CHK	ZONE	DATE
				CHANGES

DESCRIPTION		SS 304	-
MATERIAL		MAT. LOCATION	
ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY		SNS - FES MEBT PM5 VACUUM MANIFOLD ADAPTER, PORT, STRAIGHT, PM5_VMFD	
ACCT NO.	NO. REQD	DATE ISSD	-
DEL TO		DATE REQD	-
SURFACE TREATMT			
IDENT METHOD	TAG		
PROJECT NUMBER	N/A		
PROJECT NAME	N/A		
DWG. BY	PAL	DATE	08-Nov-01
CHK BY	DPO	DATE	11/12/01
APR BY	DPO	DATE	11/12/01
MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1 / 1 DO NOT SCALE PRINTS
	PART	-	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO. SIZE REV.
	-	FE3313	25B7362 A

NOTES (UNLESS OTHERWISE SPECIFIED):  
1) DIMENSIONS IN INCHES

## I ) DIMENSIONS IN INCHES



					DESCRIPTION		MATERIAL		MAT. LOCATION				
					SHOP ORDERS		SERIAL NO.						
					ACCT NO.	NO. REQD	DATE ISSD	-					
					DEL TO		DATE REQD	-					
					SURFACE TREATMT								
					IDENT TAG								
					PROJECT NUMBER	N/A							
					PROJECT NAME	N/A							
					DWG. BY	PAL	DATE	31-Oct-01					
					CHK BY	DPO	DATE	11/12/01					
					APR BY	DPO	DATE	11/12/01					
A	PAL	DPO	11/12/01	INITIAL RELEASE									
REV	DWG	CHK	ZONE	DATE									

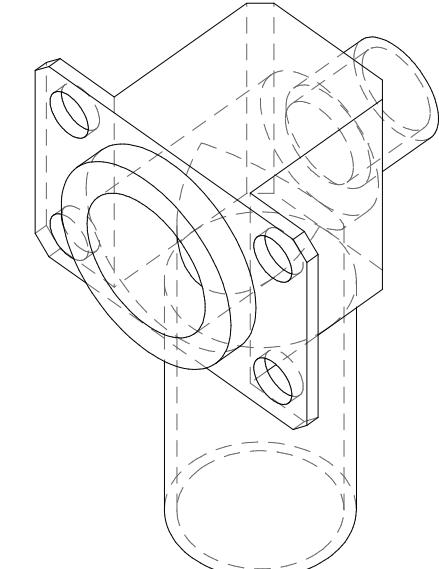
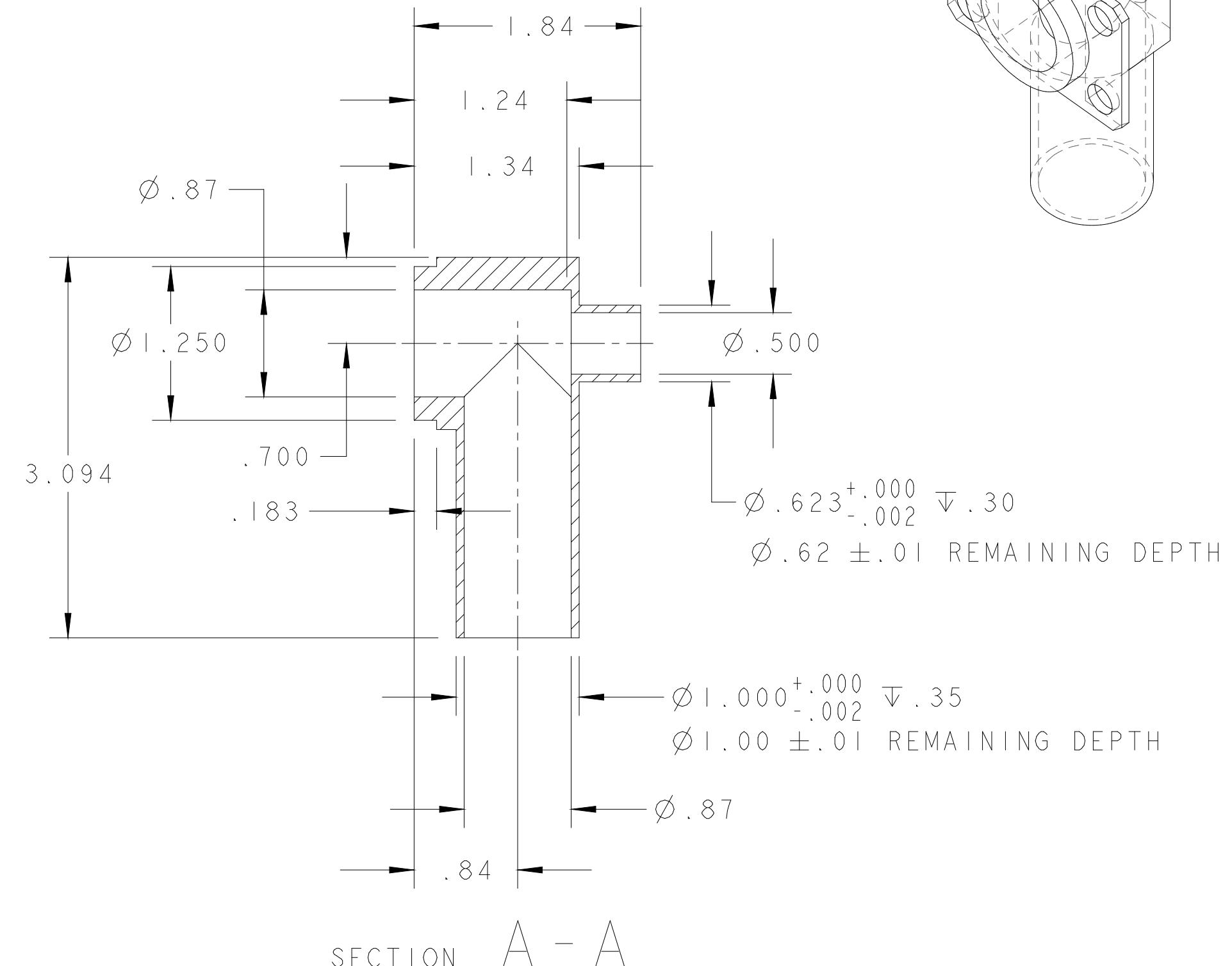
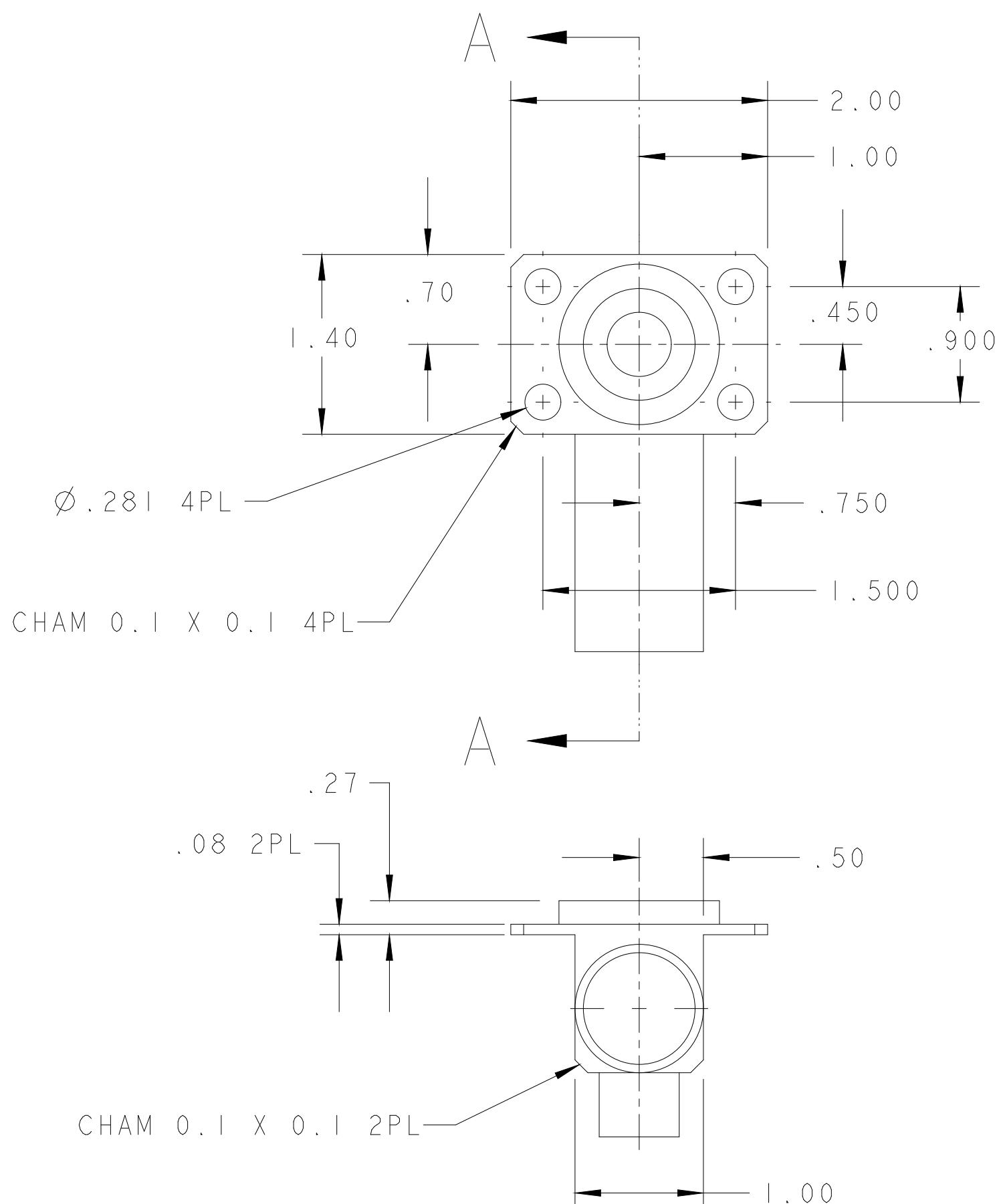
D

C

B

A

NOTES (UNLESS OTHERWISE SPECIFIED):  
 1) DIMENSIONS IN INCHES



UNLESS OTHERWISE SPECIFIED					
PROJECTION:					
TOLERANCES					
$X.X \pm 0.1$					
$X.XX \pm 0.01$					
$X.XXX \pm 0.005$					
FINISH					
DO NOT SCALE PRINT					
THREADS ARE CLASS 2					
CHAMFER ENDS OF ALL SCREW TREADS 30°					
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS					
BREAK EDGES .016 MAX. ON MACHINED WORK					
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE					
IN ACCORDANCE WITH ASME Y14.5M & B46.1					
A	PAL	DPO	11-12-01	INITIAL RELEASE	
REV	DWG	CHK	ZONE	DATE	CHANGES

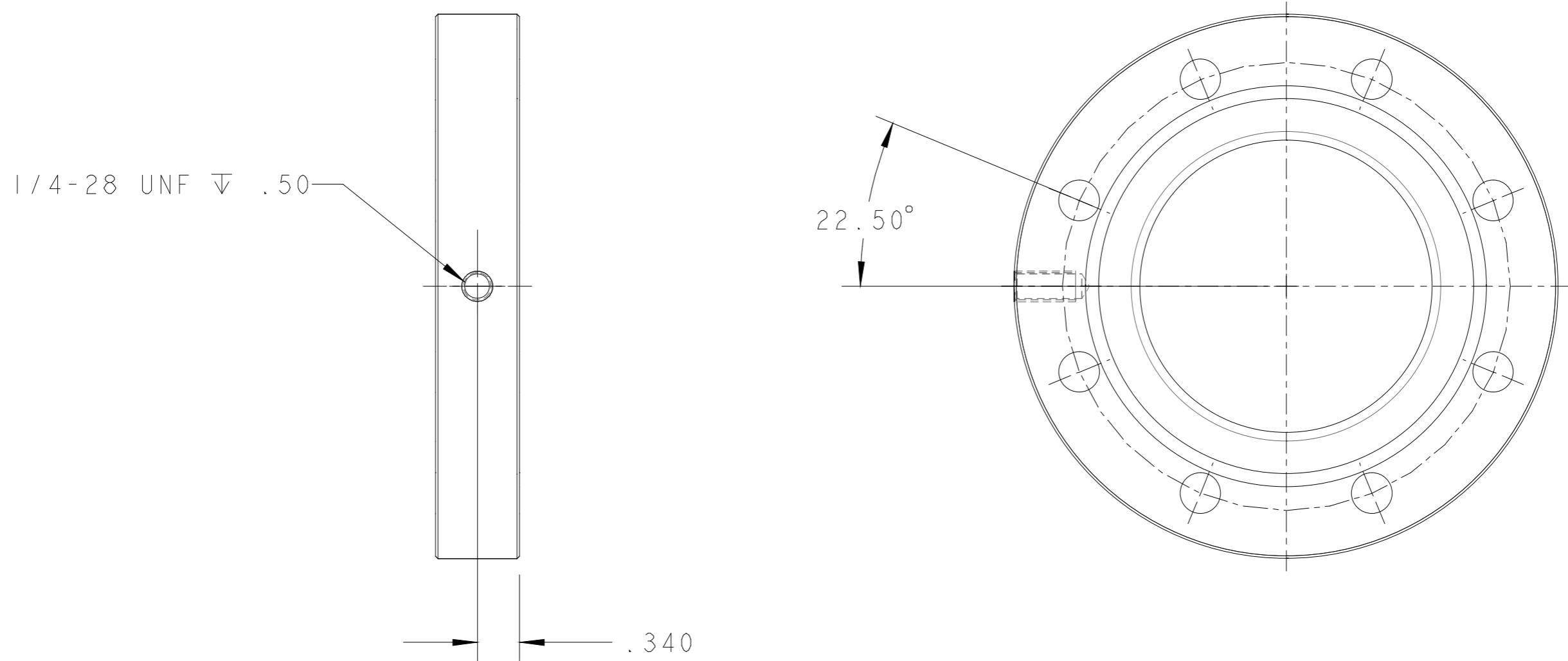
DESCRIPTION		SS 304	MATERIAL	MAT. LOCATION
ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY				
		SNS - FES MEBT PM5 VACUUM MANIFOLD ADAPTER, PORT, RIGHT ANGLE, PM5_VMFD		
MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS
	PART	-		
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE REV.
	-	FE3313	25B7373	A

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				UNLESS OTHERWISE SPECIFIED		FLANGE, CONFLAT, MDC_110021 OR EQL			SS 304		-			
				DESCRIPTION			MATERIAL		MAT. LOCATION					
							ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY							
				PROJECTION: 		TOLERANCES		SHOP ORDERS		SER NO.	-			
				X.X ± 0.1	FRAC. ± 1/64	ACCT NO.	NO. REQD	DATE ISSD	-					
				X.XX ± 0.03	Angles ± 1.0°	DEL TO		DATE REQD	-					
				X.XXX ± 0.010	FINISH <sup>125</sup> 	SURFACE TREATMT			SNS - FE MEBT					
				DO NOT SCALE PRINT			IDENT METHOD TAG			PM5 VACUUM MANIFOLD				
				THREADS ARE CLASS 2			PROJECT NUMBER N/A			FLANGE, CONFLAT, 4-1/2" OD, MODIFIED				
				CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME N/A			MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1 / 1	DO NOT SCALE PRINTS
B	PAL	DPO	05/20/02	HOLE DEPTH .50 WAS .05			DWG BY PAL	DATE 06-Nov-01		PART	-		SHEET 1 OF 1	
A	PAL	DPO	11/12/01	INITIAL RELEASE			CHK BY PAL	DATE 11/12/01	PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
REV	DWG	CHK	ZONE	DATE	CHANGES			APR BY DPO	DATE 11/12/01	-	FE3313	25B7412	B	17291200